

FRONT BUMPER KIT



P/N 2884732-XXX

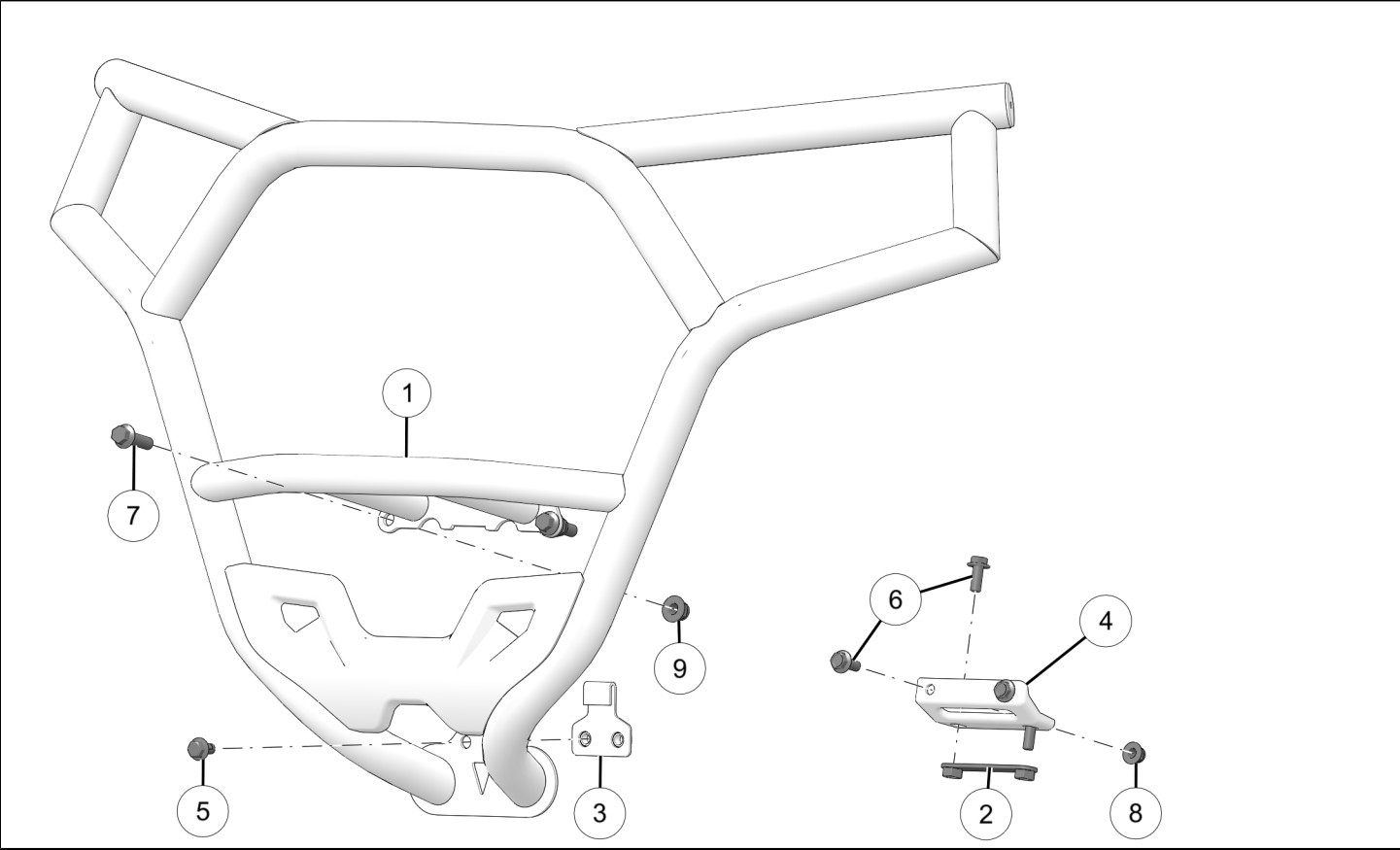
APPLICATION

Verify accessory fitment at www.polaris.com.

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

KIT CONTENTS



NOTICE

XXX = Polaris® color code (For example: 266 = Black)

REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE SERVICE KIT
1	1	Weld–Front Bumper	1025961-XXX	n/a
2	1	Plate–Weldment	5260168	n/a
3	1	Plate–Backer, Lower	5260902	n/a
4	1	Bracket–Bumper Support, Upper	n/a	n/a
5	2	Screw–Hex Flange, M10 x 1.5 mm x 20 mm	n/a	2208427
6	4	Screw–Hex Flange, M10 x 1.5 mm x 25 mm	n/a	2208427

REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE SERVICE KIT
7	2	Screw–Hex Flange, M12 x 1.75 mm x 40 mm	n/a	2208427
8	2	Nut–Hex Flange, M10 x 1.5 mm	n/a	2208427
9	2	Nut–Hex Flange, M12 x 1.75 mm	n/a	2208427

TOOLS REQUIRED

- Safety Glasses
- Socket Set, Metric
- Socket Set, Torx® Bit
- Torque Wrench
- Wrench Set, Metric

CONSUMABLES REQUIRED

- Tape, Masking

IMPORTANT

Your Front Bumper Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

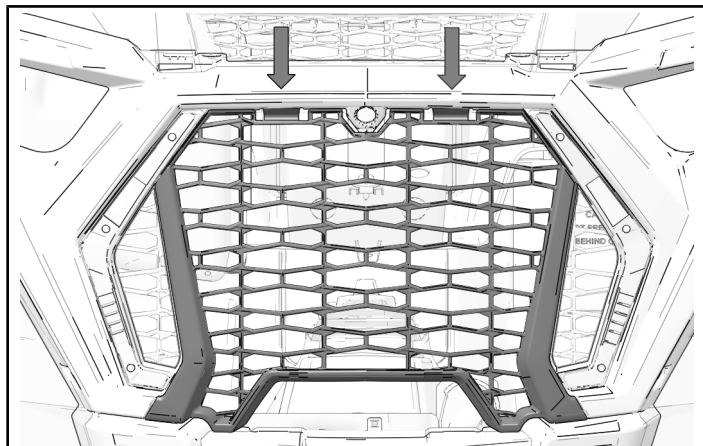
VEHICLE PREPARATION

GENERAL

1. Shift vehicle transmission into PARK. Turn key to OFF position and remove from vehicle.

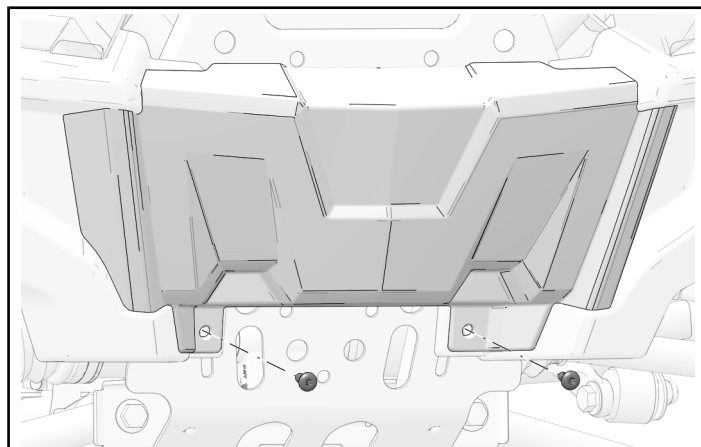
GRILLE REMOVAL

1. Carefully push down on two tabs to disengage grille from front fascia. Tilt top outward to remove from vehicle.

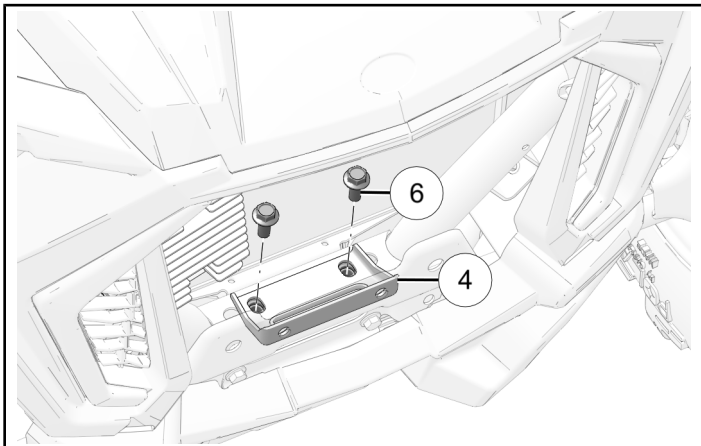


ACCESSORY INSTALLATION

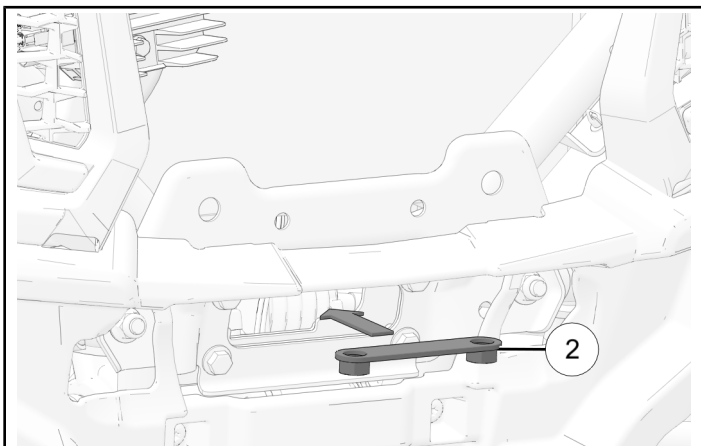
1. Remove and retain two fasteners to remove front winch cover.



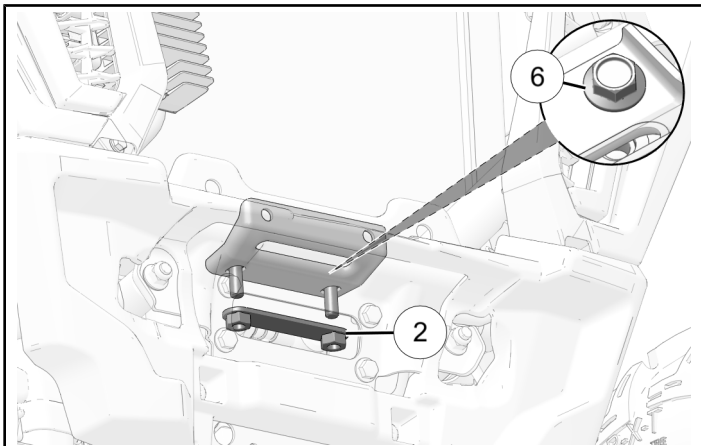
2. Place support bracket ④ onto front suspension mount. Pass two fasteners ⑥ through bracket and mount.



3. Pass nut-plate ② through front suspension mount and align with fasteners installed in previous step.



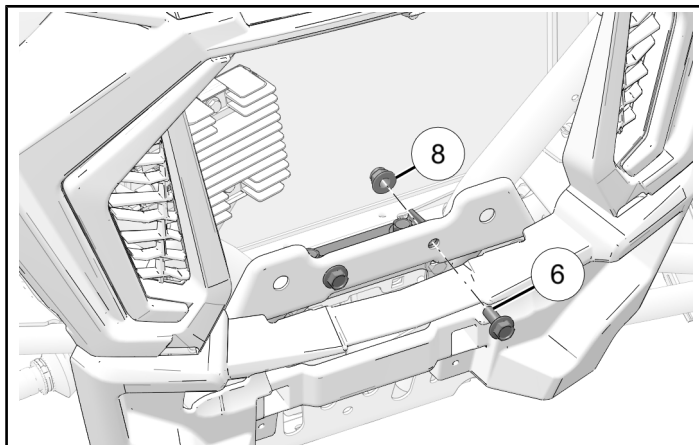
4. Thread two fasteners ⑥ into weld nuts ②.



5. Install front of support bracket with two fasteners ⑥ and two nuts ⑧.

TORQUE

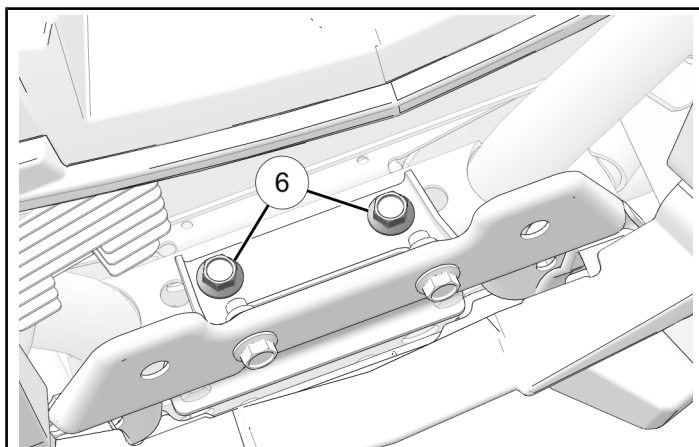
Mount Fasteners ⑥:
40 ft-lbs (54 N·m)



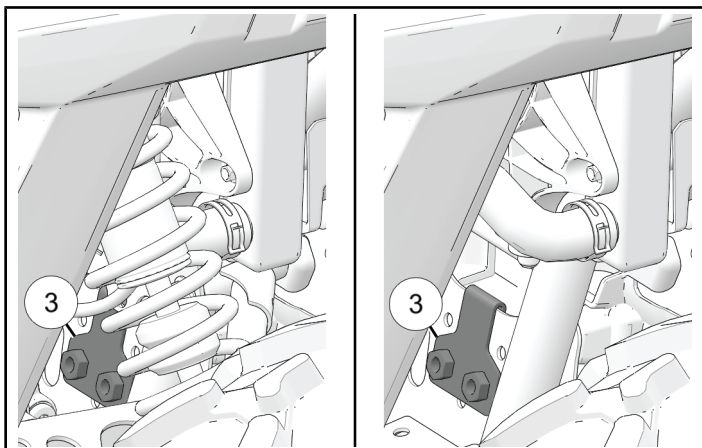
6. Torque two fasteners ⑥ to specification.

TORQUE

Mount Fasteners ⑥:
40 ft-lbs (54 N·m)



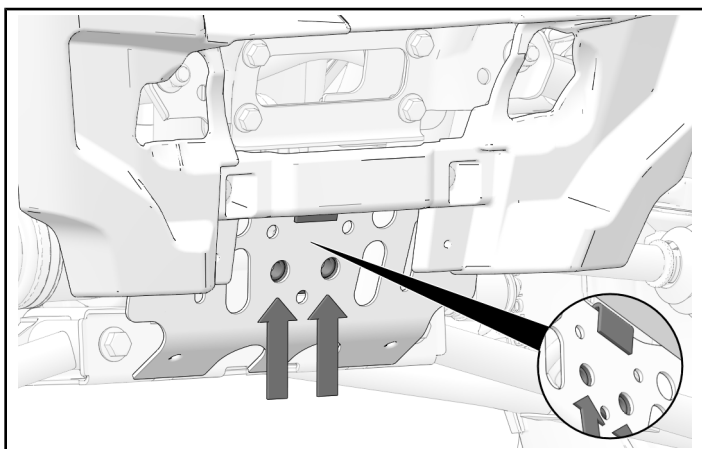
7. Carefully reach through wheel well and hook backer plate ③ onto bumper support.



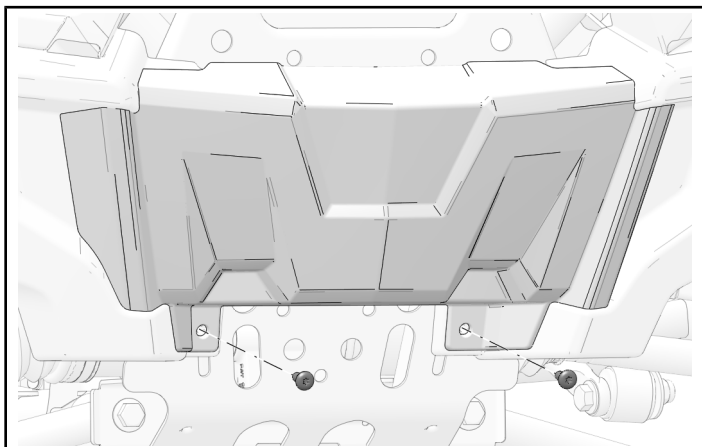
8. Ensure backer plate is aligned with holes in bumper support.

TIP

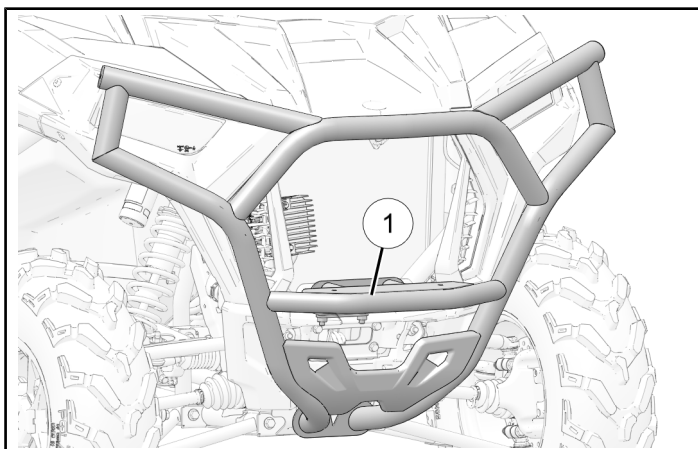
Tape hook of backer plate to bumper support to prevent movement when installing bumper.



9. Reinstall winch cover with two retained fasteners.

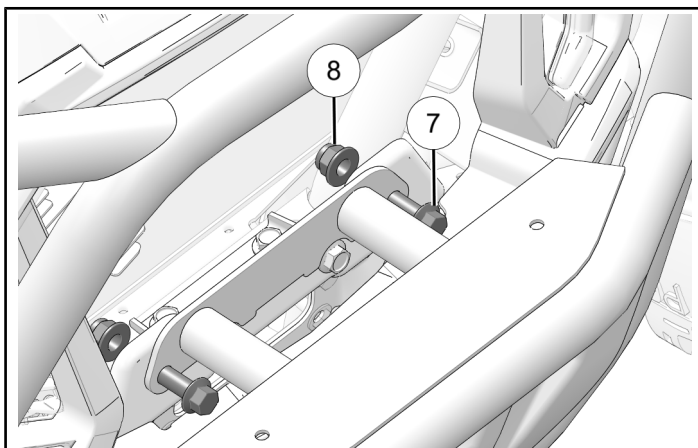


10. Align bumper ① with upper and lower mounts.



11. Pass two fasteners ⑦ through bumper and chassis. Secure fasteners with two nuts ⑧.

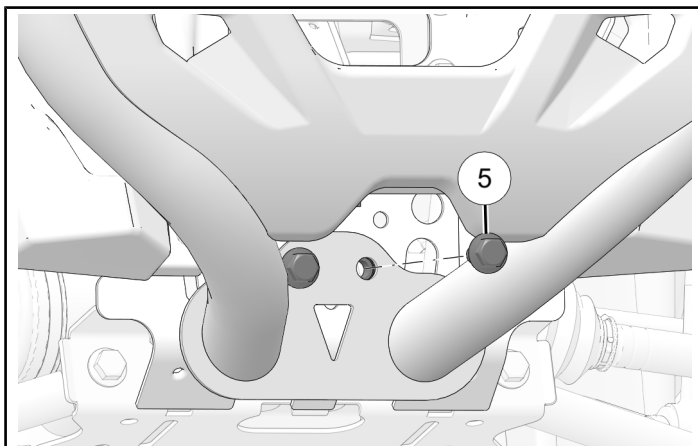
Do not torque fasteners at this time.



12. Secure lower bumper with two fasteners ⑤.

TORQUE

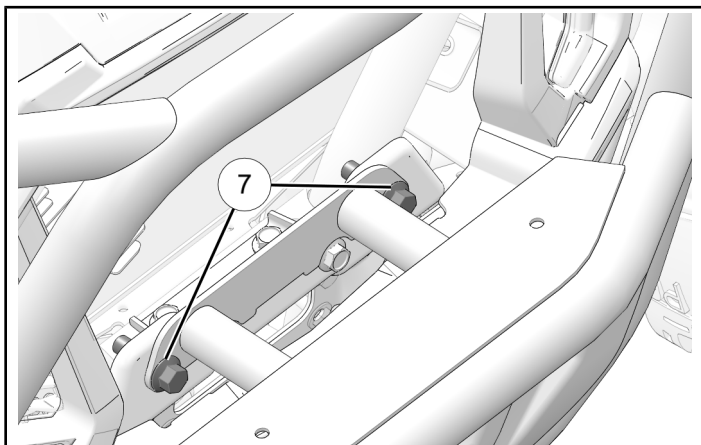
Lower Bumper Fasteners ⑤:
40 ft-lbs (54 N·m)



13. Torque two upper bumper fasteners to specification.

TORQUE

Upper Bumper Fasteners ⑦:
54 ft-lbs (73 N·m)



FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.



VEHICLE REASSEMBLY

GENERAL

1. Reinstall front grille.