

SENTRY FRONT BUMPER KIT



P/N 2884817

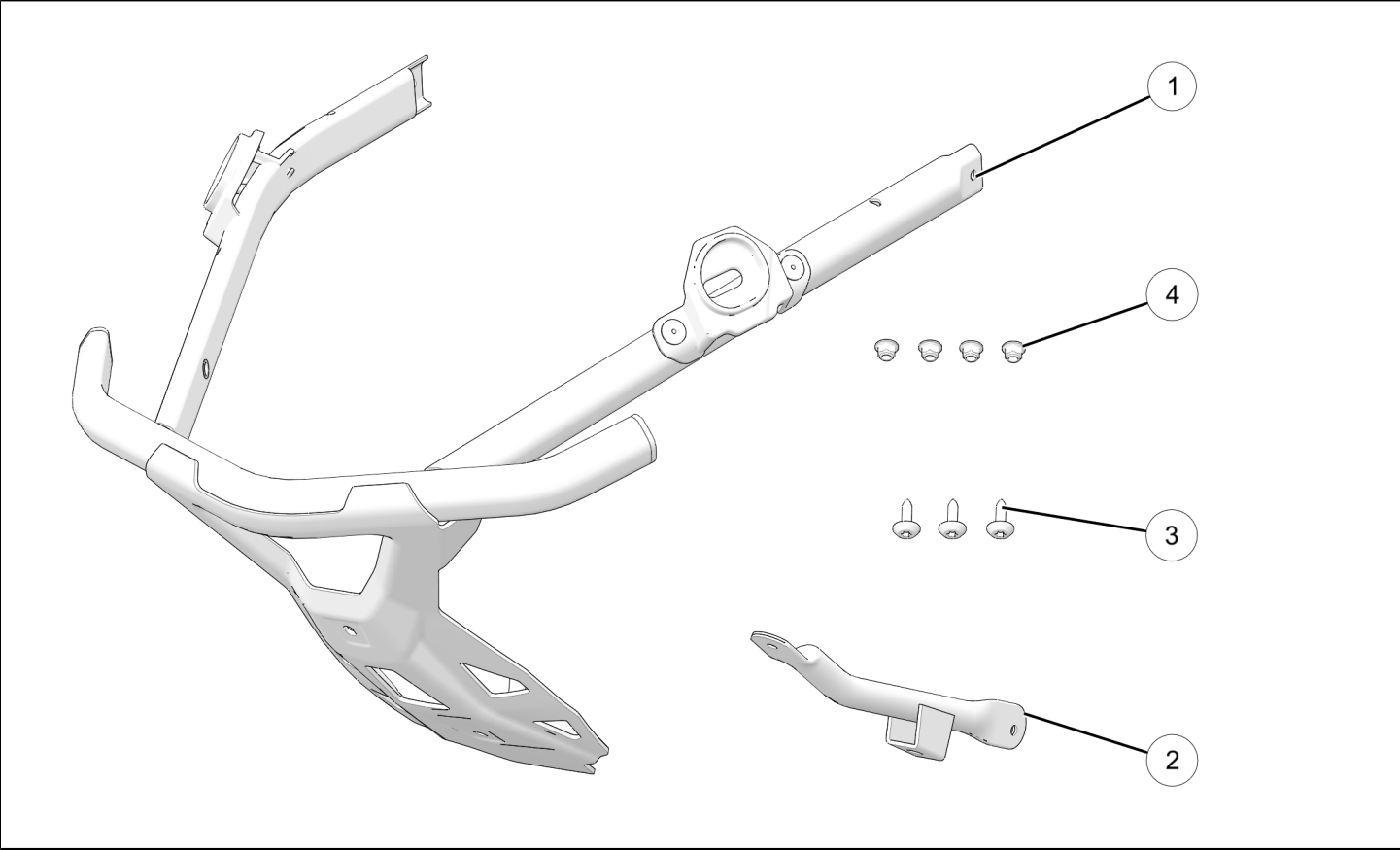
APPLICATION

Verify accessory fitment at www.polaris.com

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

KIT CONTENTS



NOTICE	
XXX = Polaris® color code (For example: 067 = Black)	

REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY
1	1	ASM - BUMPER FRONT BLK	1025977-XXX
2	1	WELD - SUPPORT BUMPER	1026028
3	3	SCR - TXTH - M6 X 1.0 X 20	7519112
4	4	NUT - M6 X 1.0, FLG	7547339

TOOLS REQUIRED

- Safety Glasses
- Deburring Tool
- Drill
- Drill Bit:
1/4"
- Socket Set, Metric
- Socket Set, Torx® Bit
- Torque Wrench
- Wrench Set, Metric

CONSUMABLES REQUIRED

- None

IMPORTANT

Your Sentry Front Bumper Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

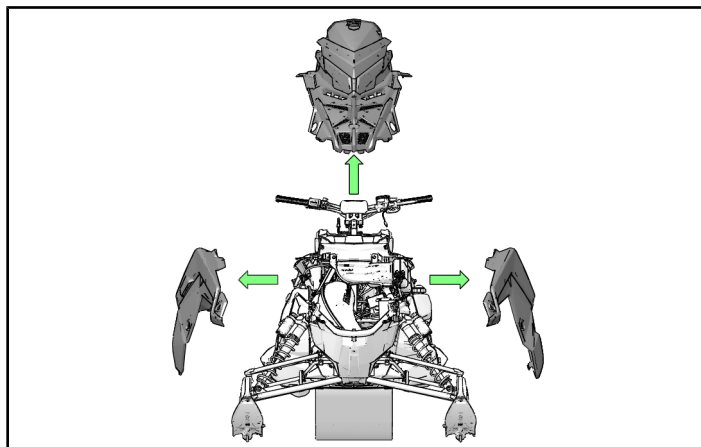
VEHICLE PREPARATION

GENERAL

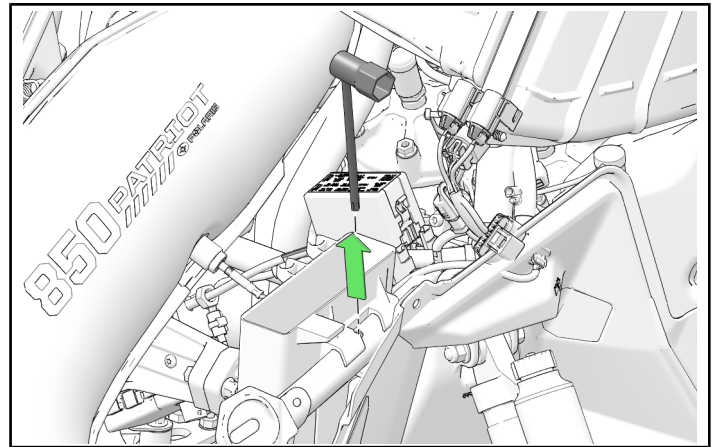
⚠ CAUTION

The following installation procedure requires the removal of one or more components of the exhaust system. Ensure the exhaust system has had sufficient time to cool prior to starting the installation to avoid burn injuries.

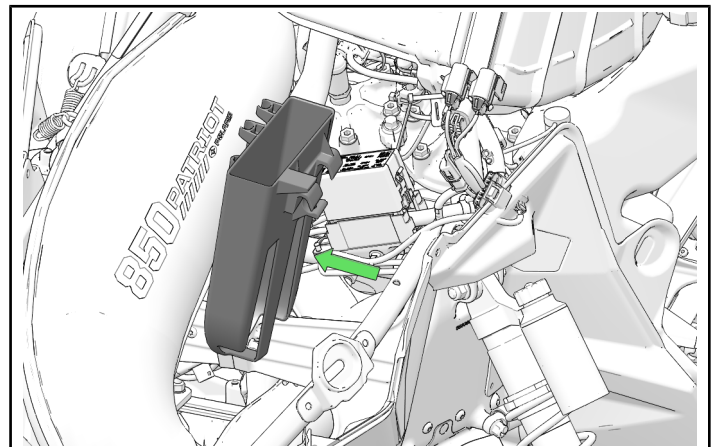
1. Ensure vehicle is on a flat, stable surface.
2. Turn key to "OFF" position and remove from vehicle.
3. Remove hood and both side panels to gain access to the engine compartment.



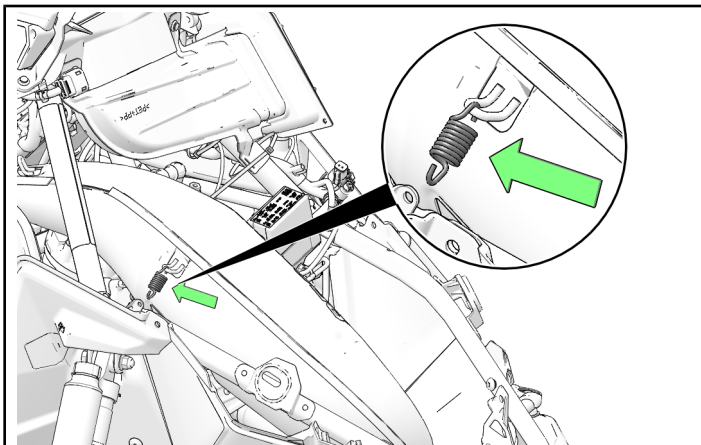
4. Remove spark plug removal tool by rotating it in a counter-clockwise direction and pulling upwards.



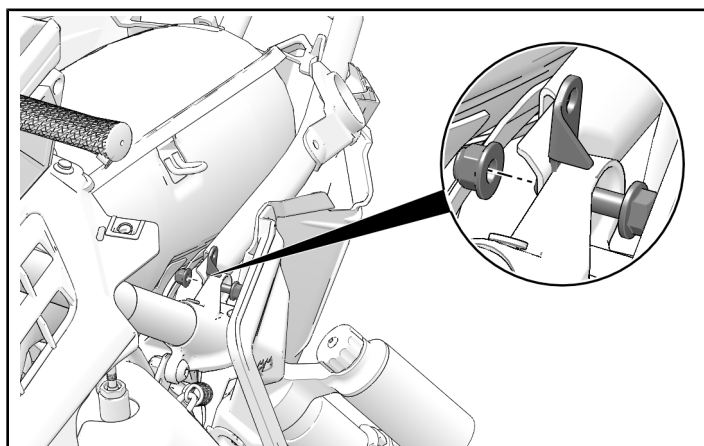
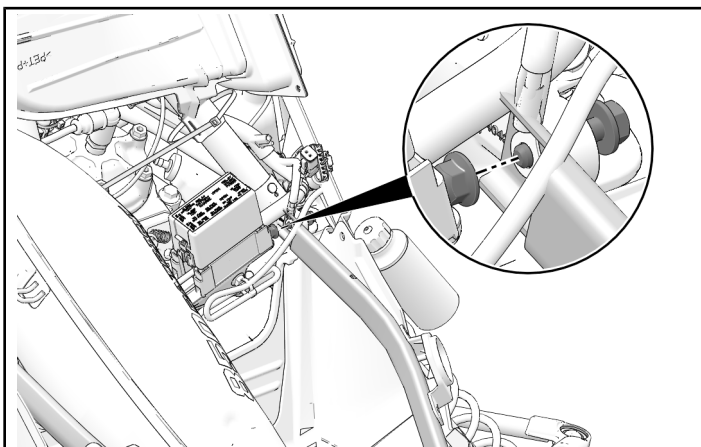
5. Next, remove spare belt holder by pulling the bottom of the holder inwards towards the center of the vehicle then upwards.



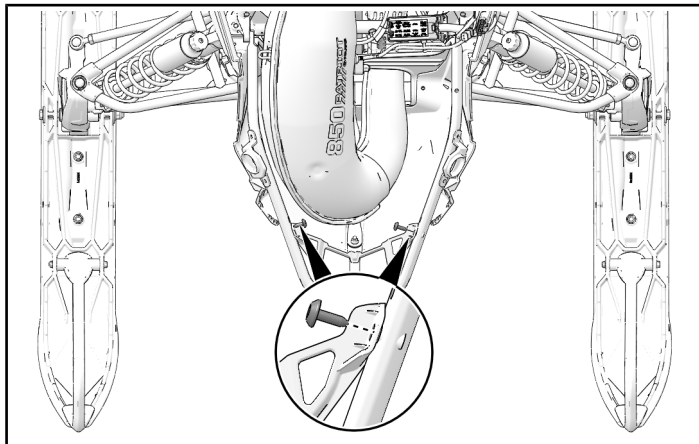
6. Remove the exhaust spring from the location shown.



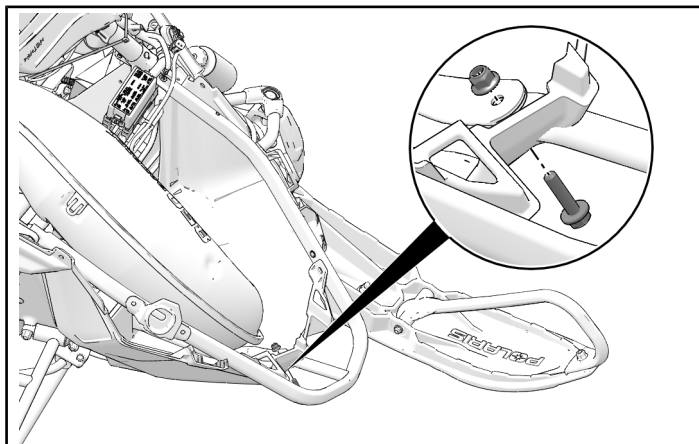
7. Remove the nut and bolt at the rear of the bumper on each side. Save both bolts and the exhaust spring tab on the right side of the vehicle for reinstallation. Discard both locking nuts as new ones have been provided with the kit.



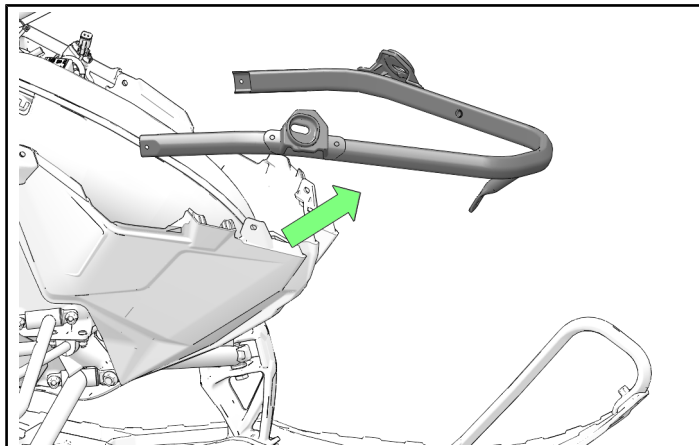
8. Remove the two screws holding the left and right hand side of bumper to the nose pan as shown. Discard screws.



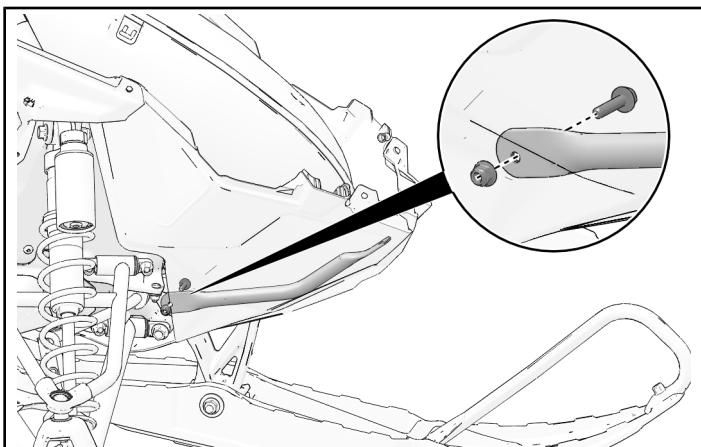
9. Remove the upper bumper support bolt and nut. Keep bolt and discard nut.



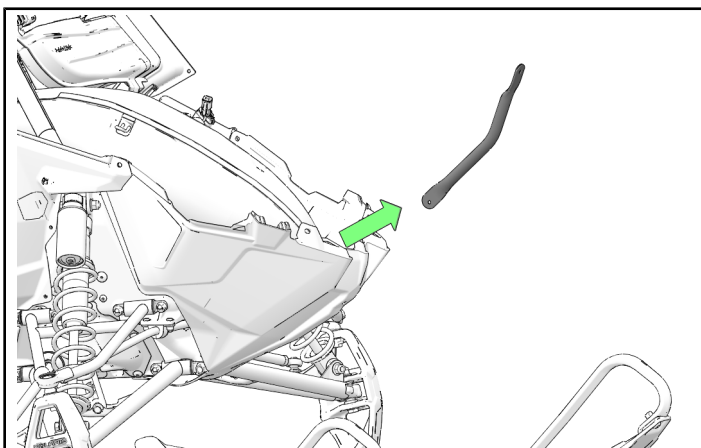
10. Remove bumper.



11. Remove lower bumper support bolt and nut. Keep bolt and discard nut.

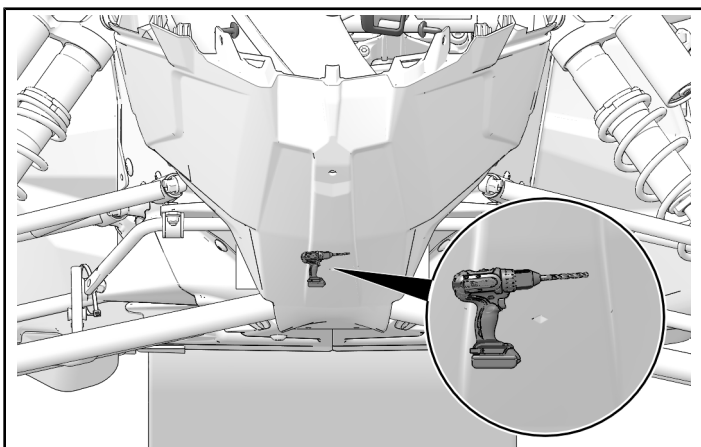


12. After removing bumper support bolts, remove bumper support.

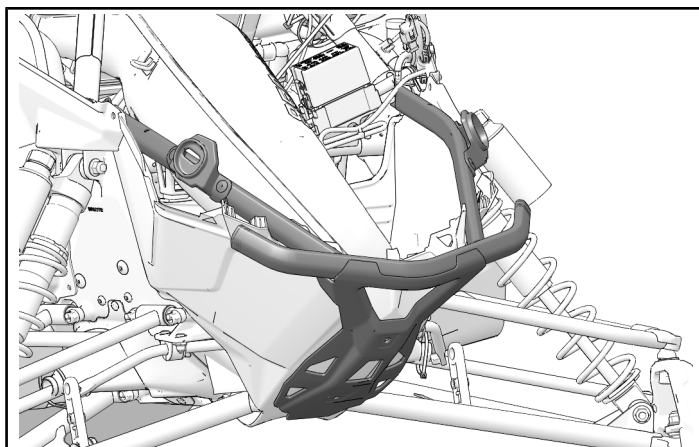


ACCESSORY INSTALLATION

1. Before installing the new front bumper, a 1/4" (6mm) hole will need to be drilled in the front of the nose pan. There is a small indentation in the indicated location where the hole needs to be. Use a drill and 1/4" drill bit to drill the hole in the nose pan. Clean up all plastic shavings and debur all edges after drilling holes.



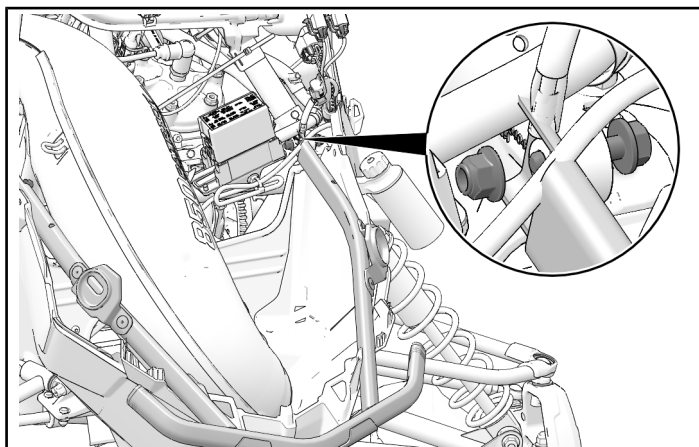
2. Place new front bumper into position as shown.



3. Loosely install bolt previously removed from rear left hand side of bumper with the new locking nuts provided in the kit.

IMPORTANT

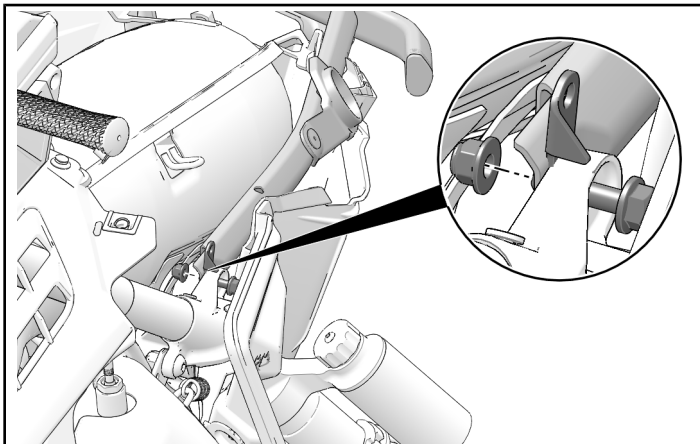
Be sure to install electrical ground cable, as shown, onto bolt before installing nut.



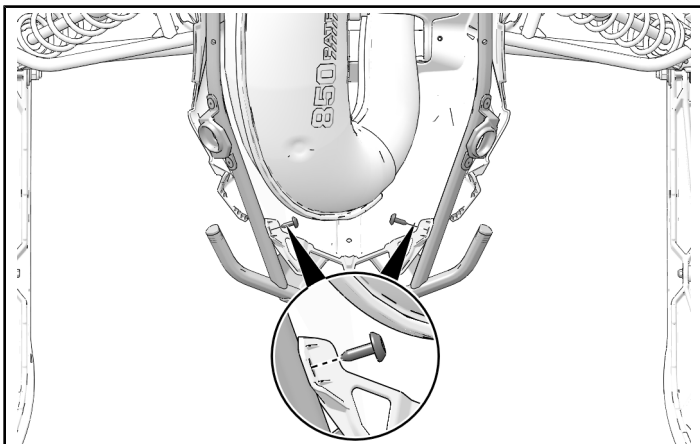
4. Loosely install bolt, previously removed from rear of bumper, on the right hand side of bumper with the new locking nuts provided in the kit.

IMPORTANT

Be sure to reinstall exhaust spring tab previously removed.



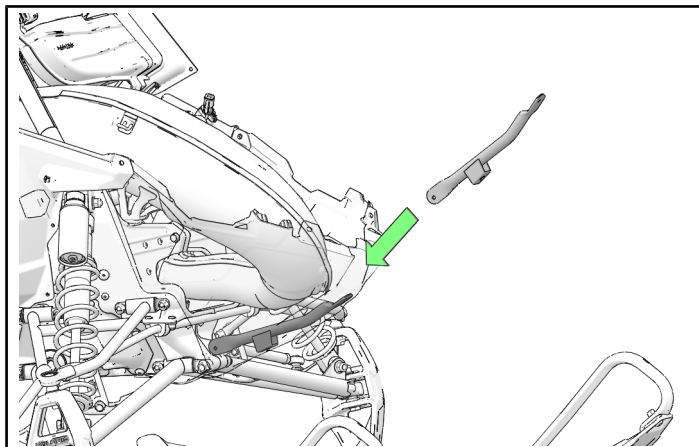
5. Next, loosely install two of the provided screws as shown, one on each side, to hold the front portion of the bumper to the nose pan. DO NOT TIGHTEN at this time.



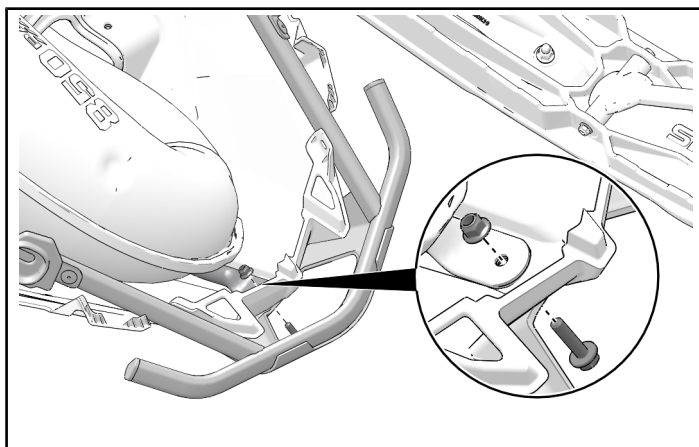
6. Place new front bumper support into position as shown.

NOTICE

Front nosepan has been partially hidden for clarity.

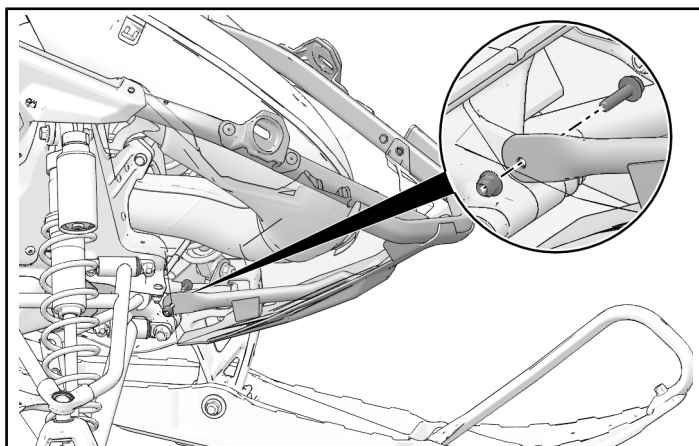


7. Loosely install both upper and lower mounting bolts that were previously removed along with new locking nuts provided in the kit

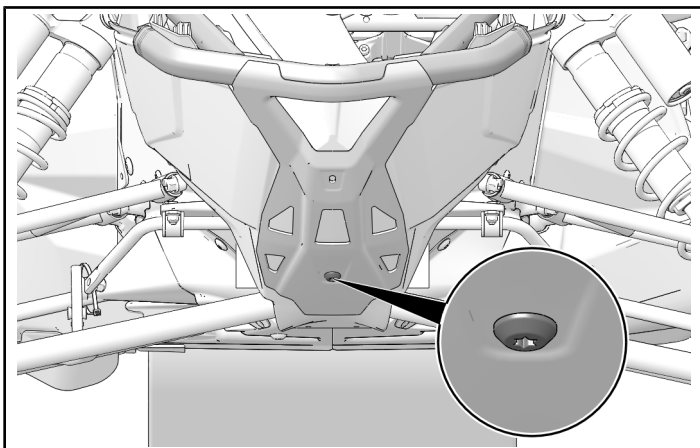


NOTICE

Front nosepan has been partially hidden for clarity.



8. Loosely install new lower front bumper screw provided with kit as shown.



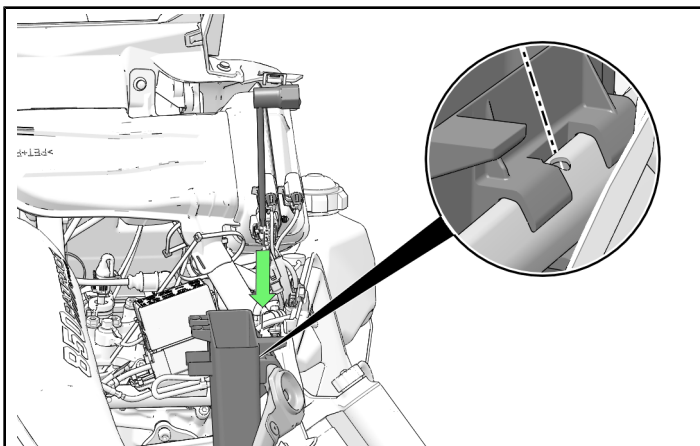
9. After loosely installing all bumper mounting hardware, torque all fasteners to specification provided.

TORQUE
7.5 ft-lbs (10 N·m)

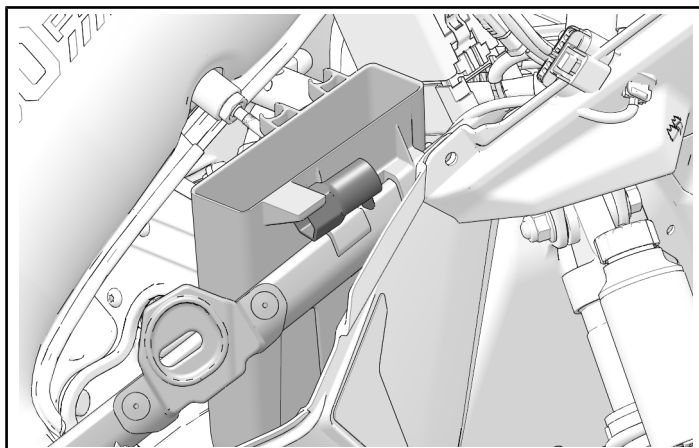
VEHICLE REASSEMBLY

GENERAL

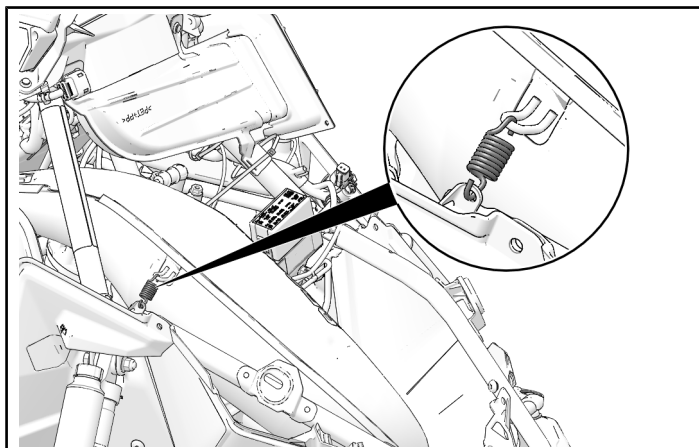
1. Place belt holder onto the new bumper and secure into position with spark plug removal tool as shown.



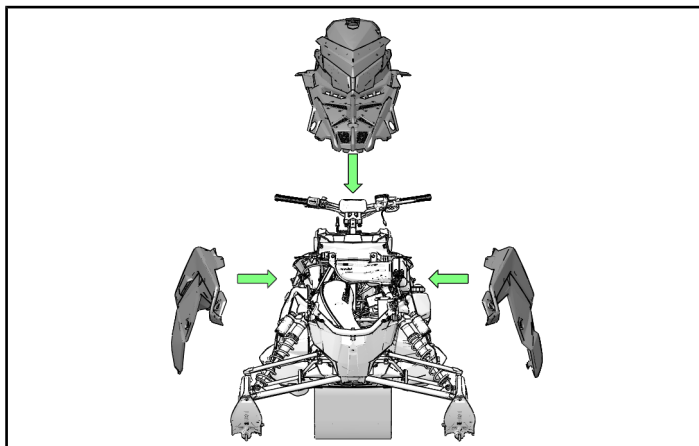
2. Rotate spark plug removal tool into original position to hold belt holder in place.



3. Reinstall exhaust pipe spring previously removed from right hand side.



4. Reinstall hood and side panels.



5. Check to ensure all tools are accounted for and all steps have been completed.

FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.

