

# REAR HEAVY DUTY BUMPER KIT



**P/N 2882694**

## APPLICATION

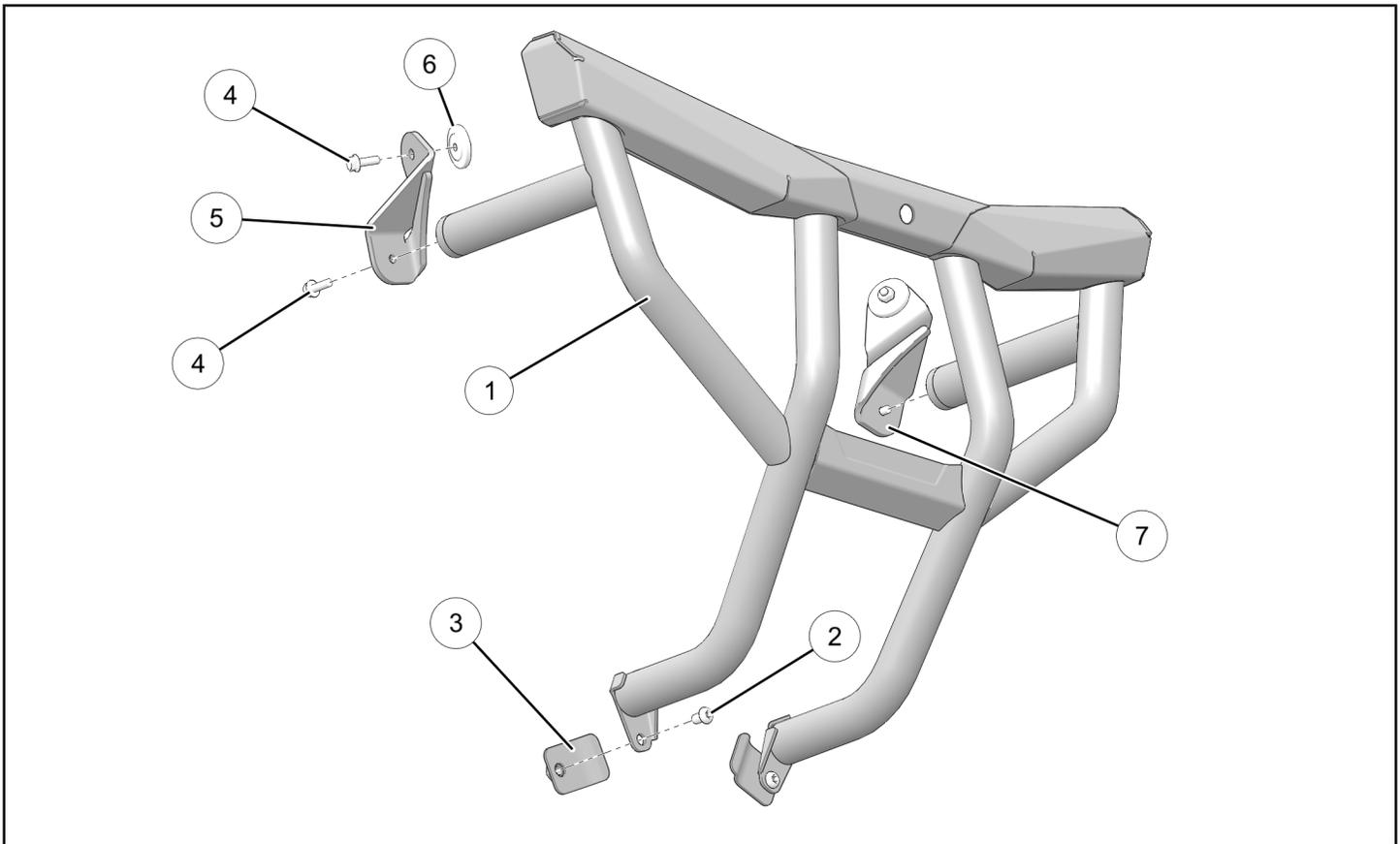
Verify accessory fitment at [Polaris.com](http://Polaris.com).

## BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

## KIT CONTENTS

This Kit includes:



REF	QTY	PART DESCRIPTION	PART NUMBER
1	1	Bumper, Rear Heavy Duty	-
2*	2	Screw, Torx® Button Head - M10 X 1.5 X 16	7520163
3*	2	Plate, Attach	-
4*	4	Screw, Hex Flange - M8 X 1.25 X 25	-
5	1	Bracket, Mount, Upper LH	-
6	2	Spacer (with weld nut)	-
7	1	Bracket, Mount, Upper RH	-
	1	Instructions	9927963

Items marked (\*) are included in Hardware Kit PN 2207094.

## TOOLS REQUIRED

- Safety Glasses
- Socket Set, Metric

- Socket Set, Torx® Bit (**T50 required**)
- Torque Wrench

## IMPORTANT

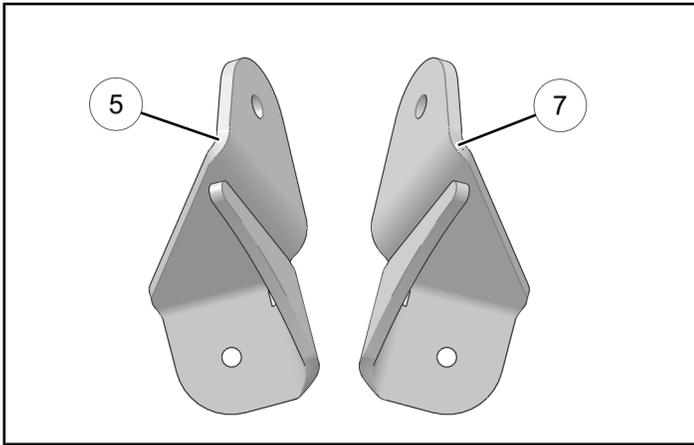
Your Rear Heavy Duty Bumper Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

## ASSEMBLY TIME

Approximately 15 minutes

## INSTALLATION INSTRUCTIONS

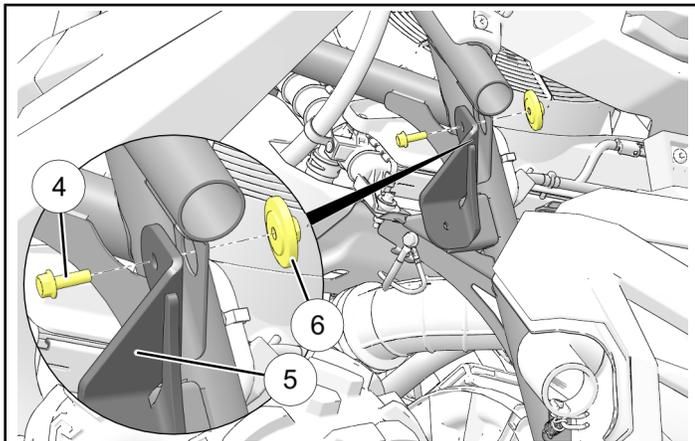
1. Shift vehicle transmission into "PARK". Turn key to "OFF" position and remove from vehicle.
2. Identify upper LH mount bracket ⑤ and upper RH mount bracket ⑦.



3. Loosely install upper LH mount bracket ⑤ to vehicle chassis using screw ④ and spacer (with weld nut) ⑥. Repeat for RH side using upper RH mount bracket ⑦.

### NOTE

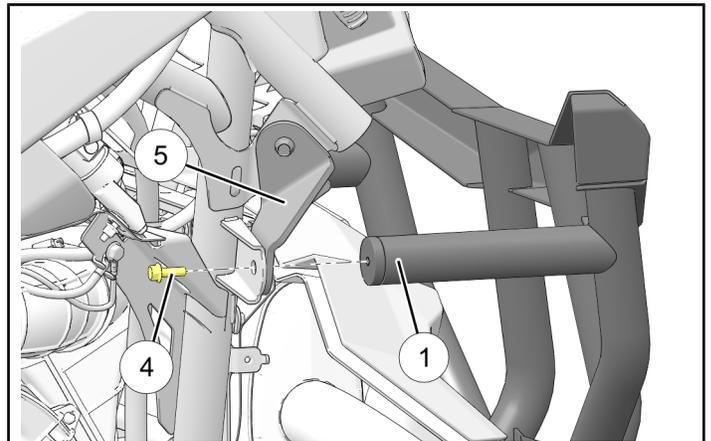
LH shown; RH opposite.



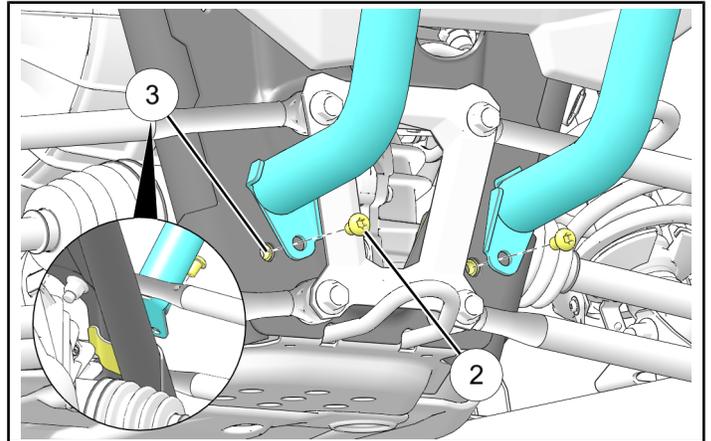
4. Lift bumper ① into position, then loosely install upper end of bumper to upper LH mount bracket ⑤ and vehicle chassis using screw ④. Repeat for RH side.

### NOTE

LH shown; RH opposite.



5. Hold attach plate ③ in position on forward side of transmission/suspension mount plate, then loosely install bumper to plates using screw ②. Repeat for RH side.



6. Torque screws to specification.

### IMPORTANT

Note non-standard torque for M8 screws.

### TORQUE

M8 screw ④: 8 ft. lbs. (11 Nm)  $\pm$  10%  
M10 screw ②: 40 ft. lbs. (54 Nm)  $\pm$  10%

## FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.

### FEEDBACK FORM

