

# LOWER DOOR KIT



**P/N 2879509**

## APPLICATION

Verify accessory fitment at [Polaris.com](http://Polaris.com).

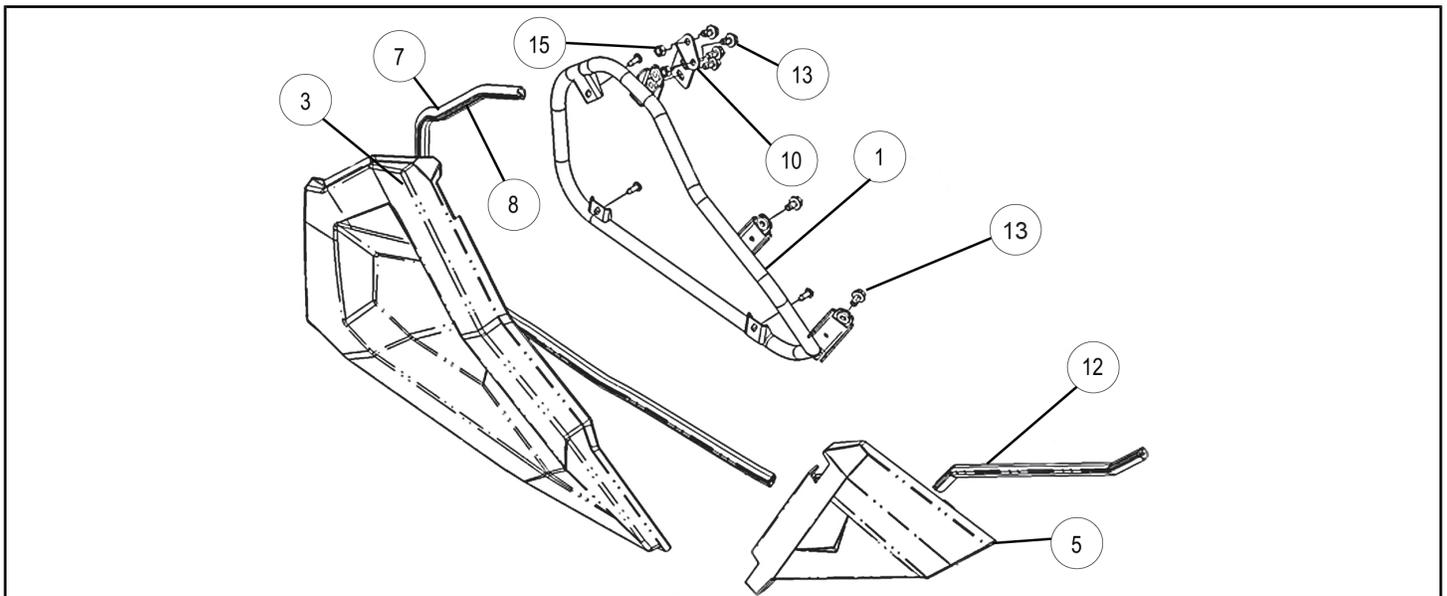
## BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

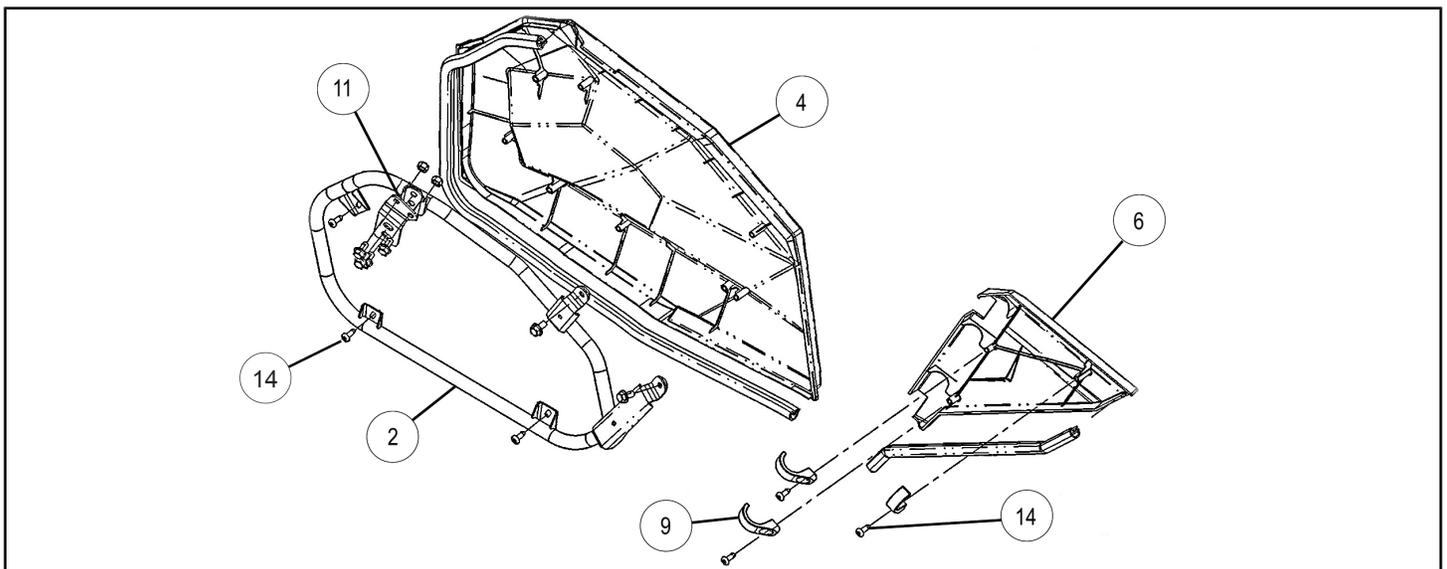
## KIT CONTENTS

This Kit includes:

### LHS



### RHS



REF	QTY	PART DESCRIPTION	PART NUMBER
1	1	Frame, Lower Door, LH	1019994
2	1	Frame, Lower Door, RH	1019999
3	1	Panel, Lower Door, LH	5450616
4	1	Panel, Lower Door, RH	5450617
5	1	Panel, Bolster, LH	5450755
6	1	Panel, Bolster, RH	5450756
7*	2	Seal, Lower Door, Long	5522024-837
8*	2	Seal, Lower Door, Short	5522024-180
9*	6	Bracket, J-Mount	5451472
10*	1	Mount, Lower Door, LH	-
11*	1	Mount, Lower Door, RH	-
12*	2	Seal, Bolster	5522024-450
13*	12	Screw, Torx® Button Head - M8 X 1.25 X 16	-
14*	12	Screw, Torx®, Hi/Lo - #14 X 3/4	7519045
15*	4	Nut, M8 X 1.25	7547144
	1	Instructions	9924569

Items marked (\*) are included in Hardware Kit PN 2205189.

## TOOLS REQUIRED

- Safety Glasses
- Socket Set, Metric
- Socket Set, Torx® Bit
- Torque Wrench
- Wrench Set, Metric

## IMPORTANT

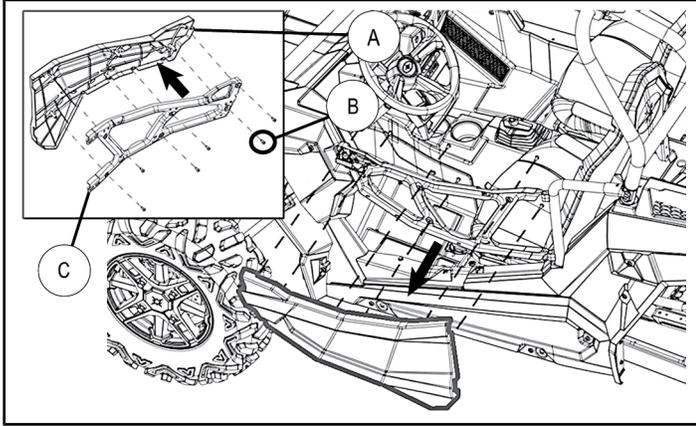
Your LOWER DOOR KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

## ASSEMBLY TIME

Approximately 40 minutes

## INSTALLATION INSTRUCTIONS

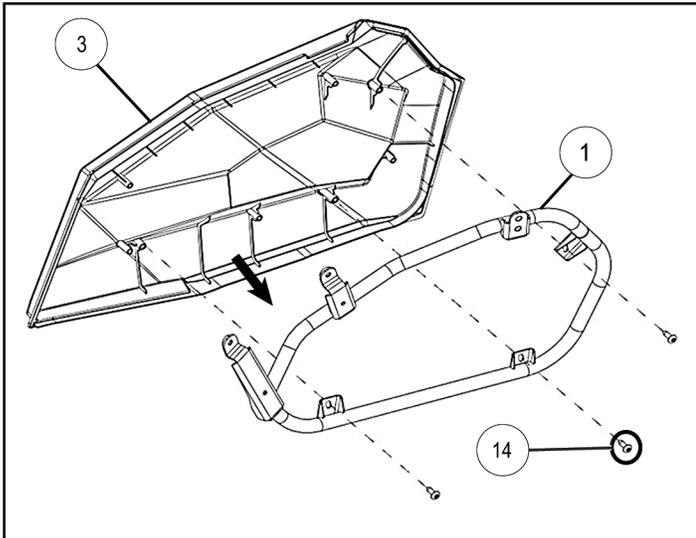
1. Shift vehicle transmission into "PARK". Turn key to "OFF" position and remove from vehicle.
2. Remove door skin (A) from door frame (C) by removing six screws (B) as shown. Retain screws.



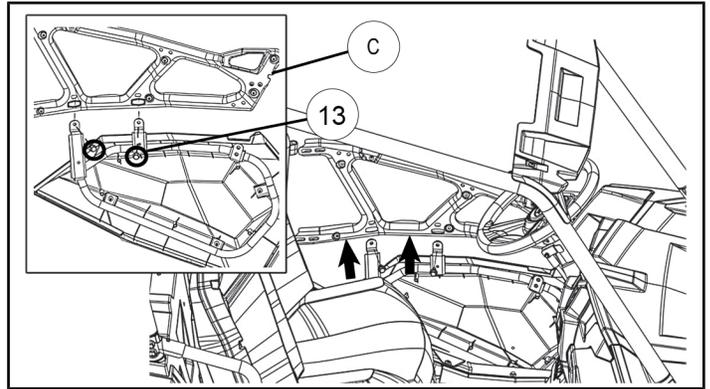
3. Loosely install lower door panel (3) to lower door frame (1) using three screws (14) as shown. Torque to specification.

### TORQUE

2 ft. lbs. (3 Nm)



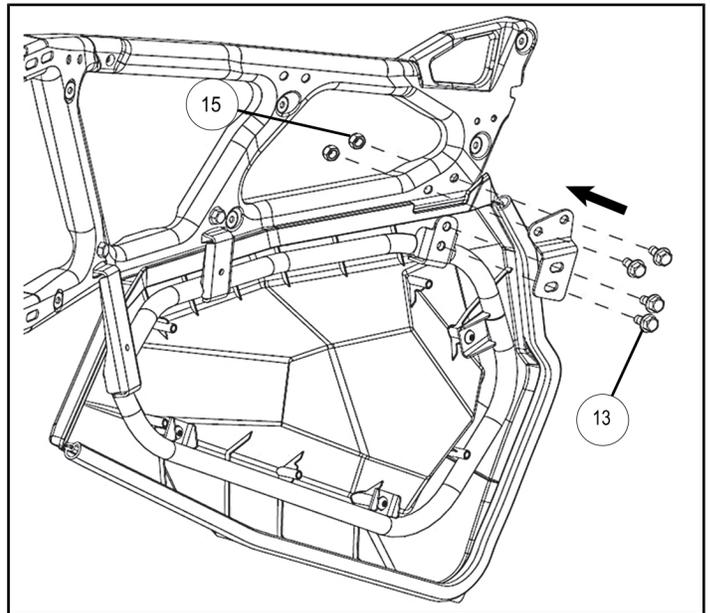
4. Slide brackets of lower door subassembly into slots in door frame (C), then loosely install two screws (13) as shown.



5. Loosely install lower door mount (10) using four screws (13) and two nuts (15) as shown. Torque upper two screws/nuts to specification.

### TORQUE

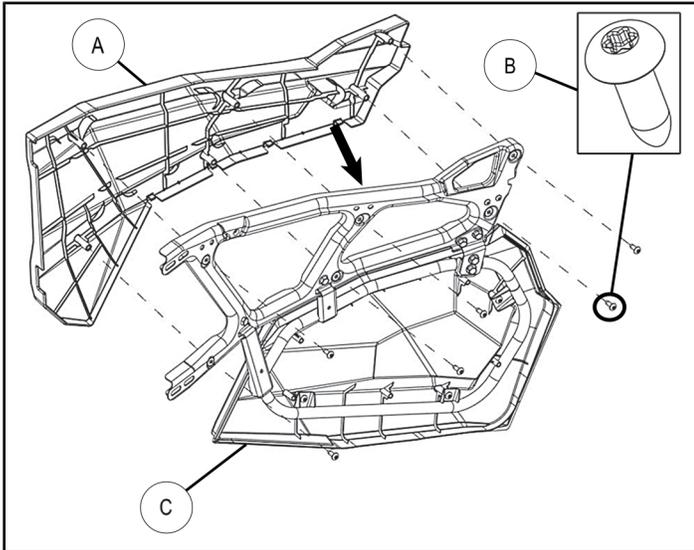
11 ft. lbs. (15 Nm)



6. Reinstall door skin (A) to door frame (C) using six retained screws (B). Torque to specification.

**TORQUE**

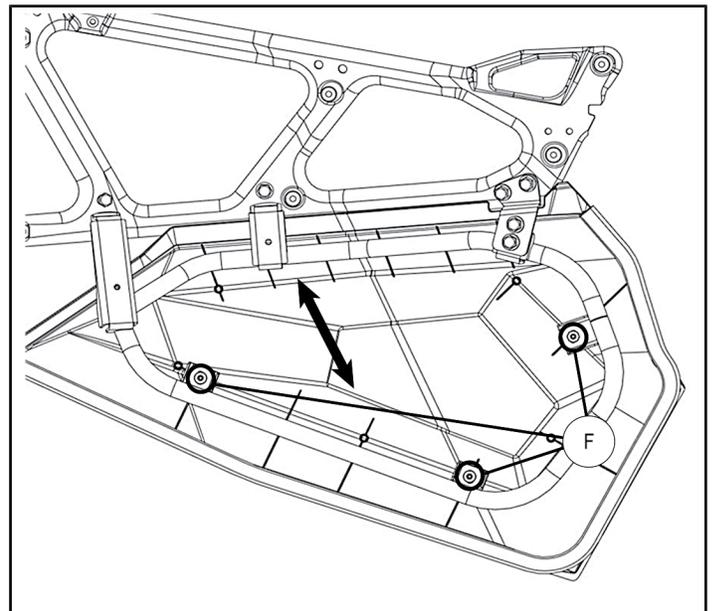
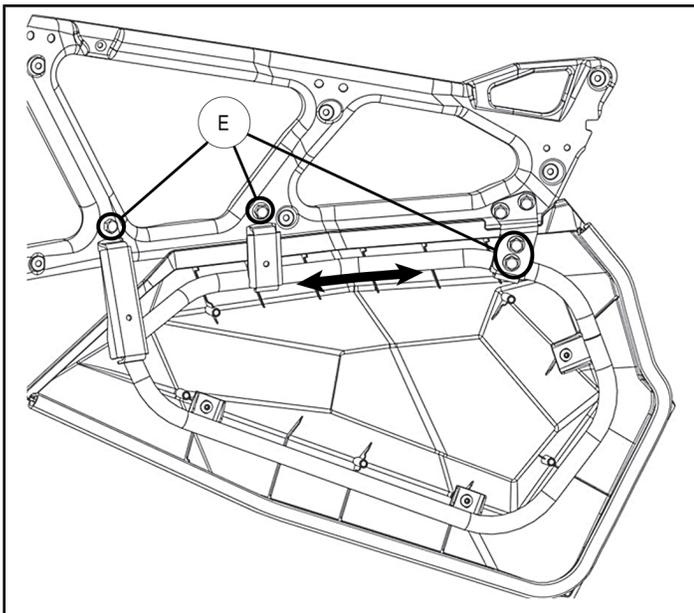
2 ft. lbs. (3 Nm)



7. Adjust lower door panel (3) using four slots (E) for horizontal adjustment and three slots (F) for vertical adjustment as shown. Torque seven screws to specification.

**TORQUE**

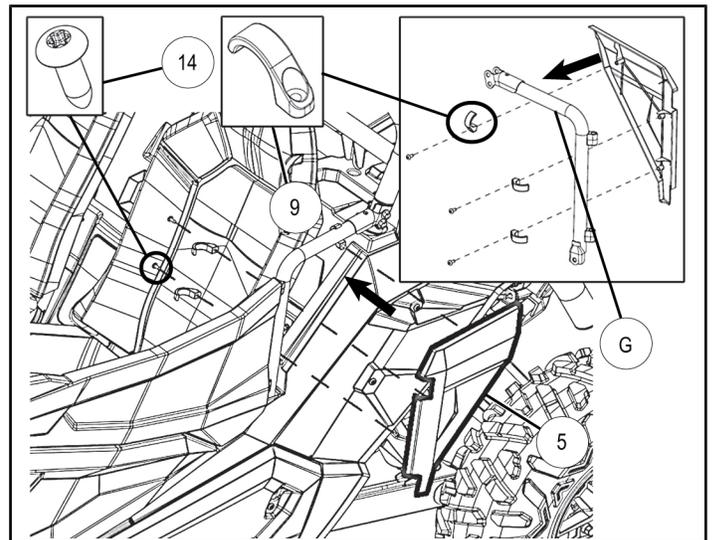
11 ft. lbs. (15 Nm)



8. Install bolster cover panel (5) to bolster (G) using three each J-mount brackets (9) and screws (14) as shown. Torque to specification.

**TORQUE**

2 ft. lbs. (3 Nm)



9. Repeat Steps 2–8 for RH side using lower door frame (2), lower door panel (4), lower door mount (11), and bolster panel (6)