

PREMIUM FRONT BUMPER KIT



P/N 2883749-XXX

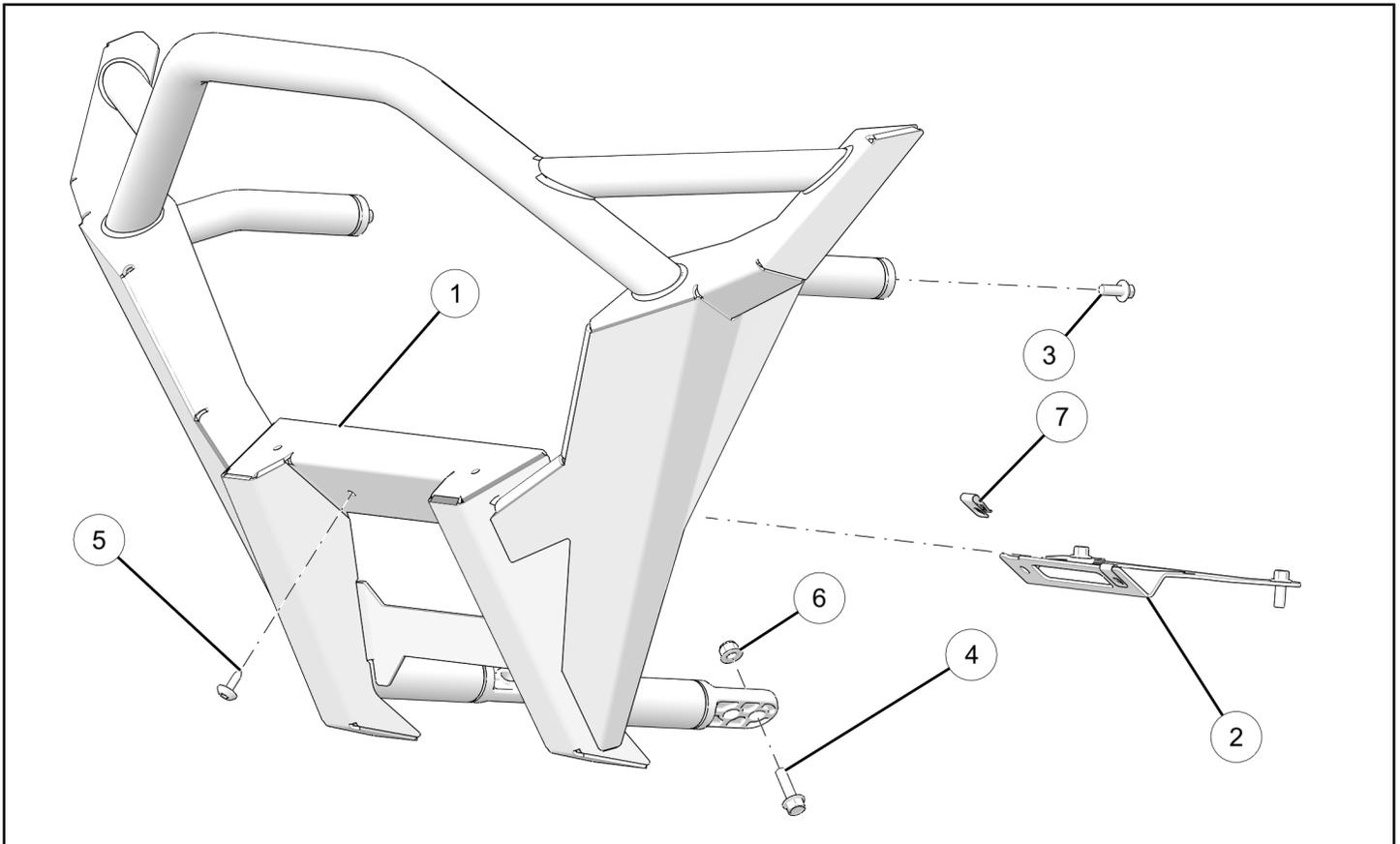
APPLICATION

Verify accessory fitment at Polaris.com.

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

KIT CONTENTS



NOTE

XXX = RZR® color code (For example: 458 = Black)

REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE HARDWARE KIT
1	1	Weld, Bumper, Front, Premium	1024529-XXX	N/A
2	1	Bracket, Facia Support	5267472-XXX	N/A
3	4	Screw, Hex Flange, M8 X 1.25 X 20	7517838	2207773
4	2	Screw, Hex Flange, M8 X 1.25 X 30	7518884	2207773
5	2	Screw, Torx®, M6 X 1.0 X 20	7519112	2207773
6	2	Nut, M8 X 1.25, Flange, Nylon Lock	7547332	2207773

REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE HARDWARE KIT
7	2	Nut, M6 X 1.0, U-Type	7547674	2207773
	1	Instructions	9929125	-

TOOLS REQUIRED

- Safety Glasses
- Screwdriver Set, Torx®
- Socket Set, Metric
- Socket Set, Torx® Bit
- Torque Wrench

IMPORTANT

Your Premium Front Bumper Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

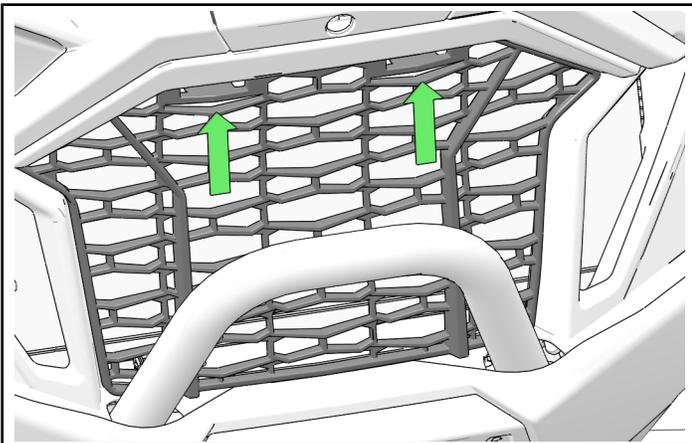
VEHICLE PREPARATION

GENERAL

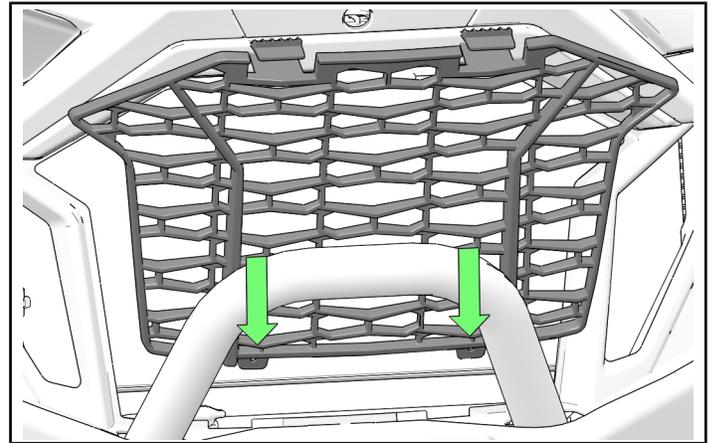
1. Shift vehicle transmission into PARK. Turn ignition switch to OFF position and remove key.

GRILLE REMOVAL

1. Pull down on two tabs, located on top-edge of grille.

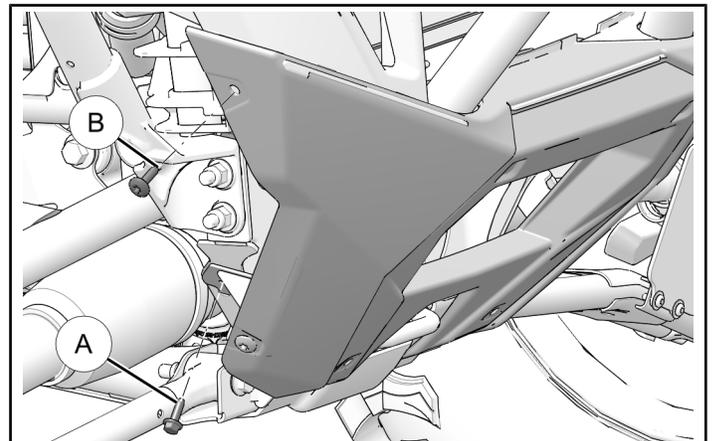


2. Tip grille forward and pull out until bottom tabs are clear of front fascia and bull bumper.



BUMPER FASCIA REMOVAL

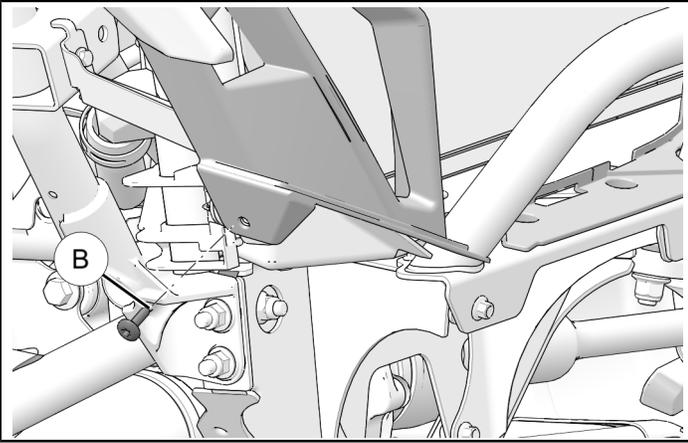
1. Remove and discard one screw (A) from each side of bumper fascia. Remove and retain and one screw (B) from each side of bumper fascia.



2. Reinstall one screw ⑥ to secure front fascia to cooling shroud.

TORQUE

One screw ⑥: 97 in. lbs. (11 Nm)

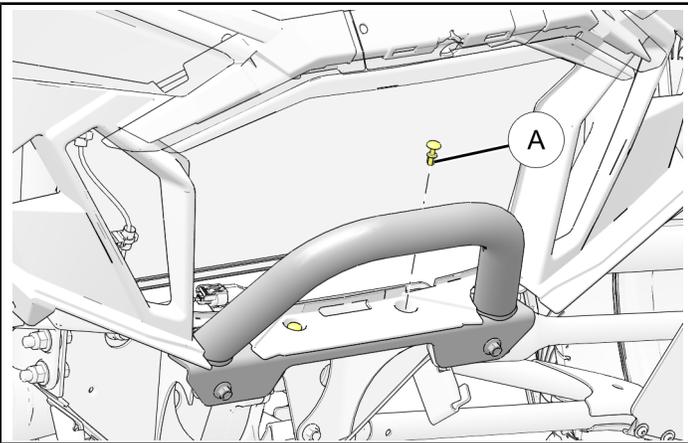


BULL BUMPER REMOVAL

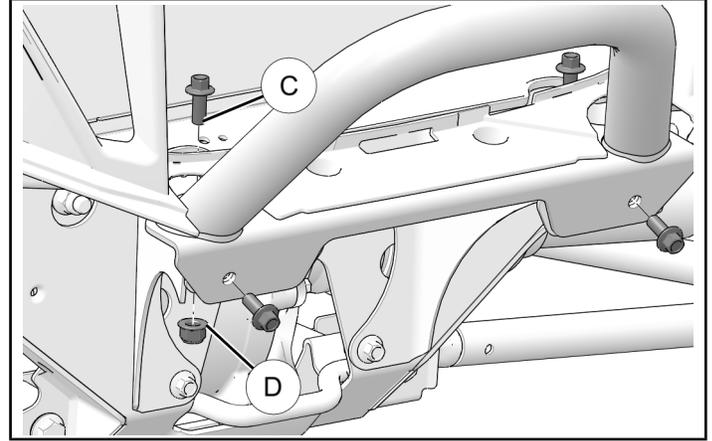
TIP

Front fascia is flexible and can be moved to access mounting hardware.

1. Remove and retain two push-pin rivets ①, holding front fascia to bull bumper.



2. Remove and discard four screws ③ and retain four nuts ④ connecting bull bumper to bumper brackets.



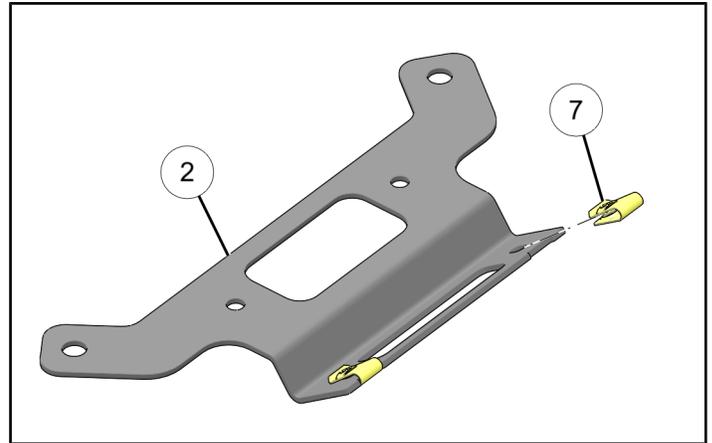
ACCESSORY INSTALLATION

SUPPORT BRACKET INSTALLATION

TIP

Front fascia is flexible and can be moved to access mounting hardware.

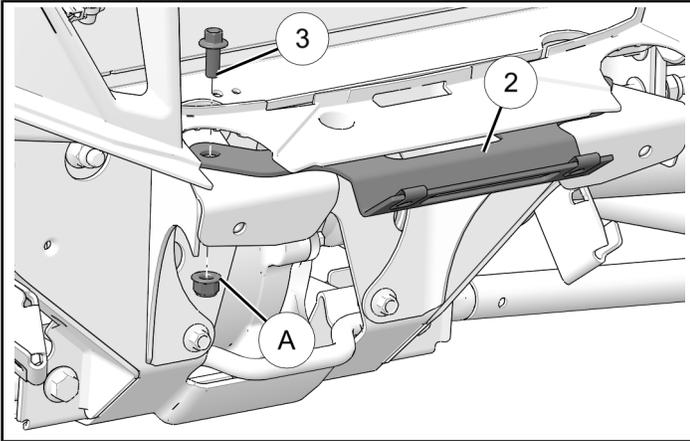
1. Slide two U-nuts ⑦ onto fascia support bracket ②. Convex mounting holes of U-nuts ⑦ will set within holes of support bracket ②.



2. Mount support bracket ② onto bumper brackets with two screws ③ and two retained nuts ④.

TORQUE

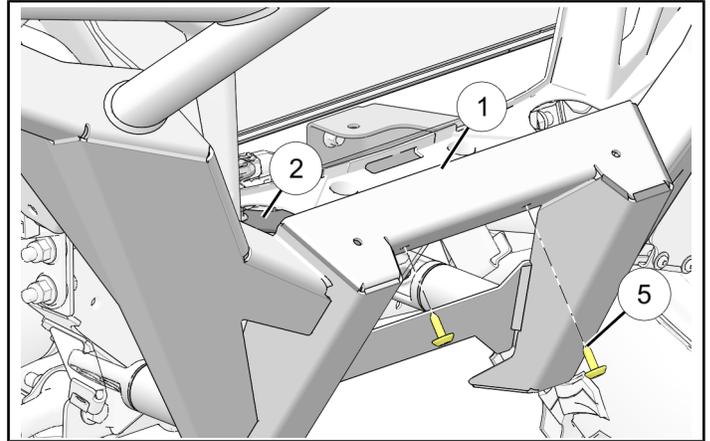
Two screws ③: **16 ft. lbs. (22 Nm)**



2. Install bumper ① onto fascia support bracket ② with two screws ⑤.

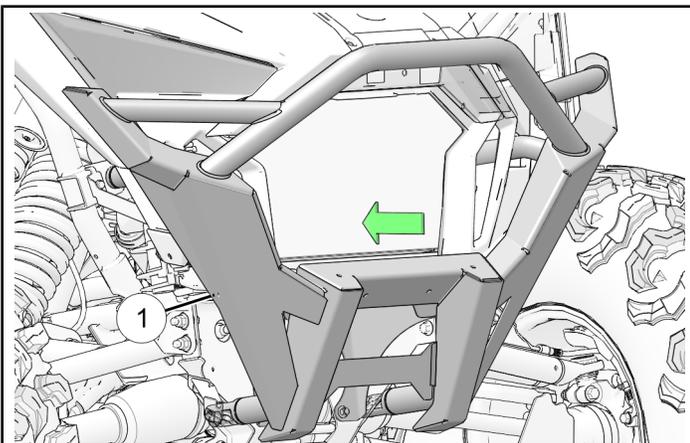
TORQUE

Two screws ⑤: **79 in. lbs. (9 Nm)**



INSTALLING BUMPER

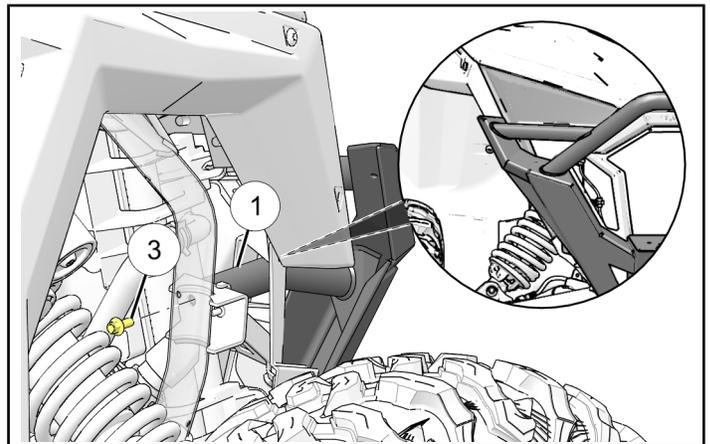
1. Align arms of bumper ① into front fascia openings, below headlights. Align bumper brackets with original location.



3. Install each upper-arm of bumper ① with one screw ③.

TORQUE

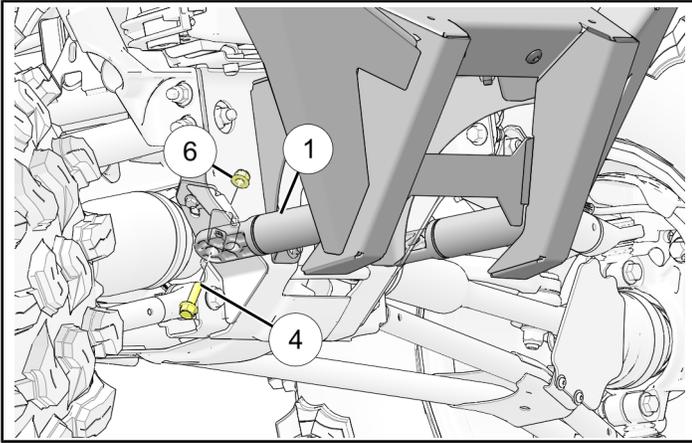
Two screws ③: **16 ft. lbs. (22 Nm)**



4. Install each lower-arm of bumper ① with one screw ④ and one nut ⑥.

TORQUE

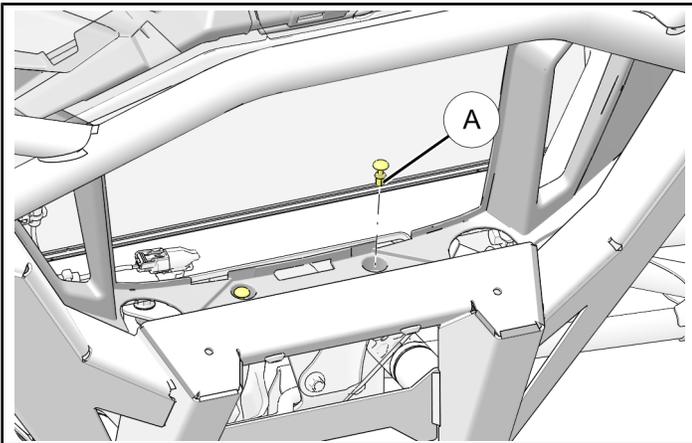
Two screws ④: 16 ft. lbs. (22 Nm)



VEHICLE REASSEMBLY

SECURING FRONT FASCIA

1. Secure front fascia to bumper ① with two retained push pin rivets (A).

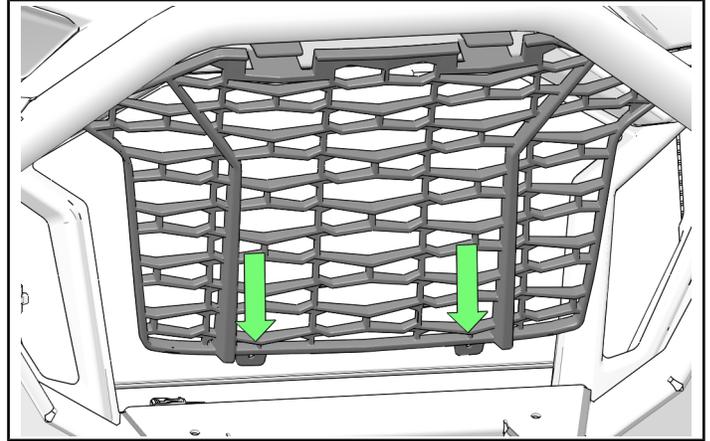


FEEDBACK FORM

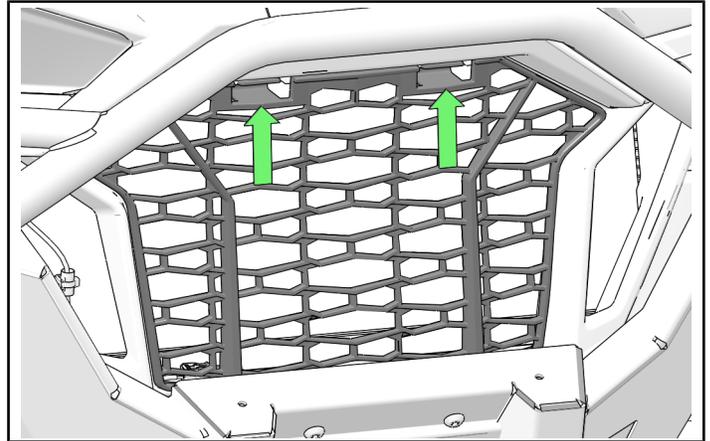
A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.

GRILLE INSTALLATION

1. Tip bottom grille tabs into front fascia.



2. Push top of grille into front fascia until grille snaps into place.



FEEDBACK FORM

