

UPPER FRONT BUMPER KIT



P/N 2881662

APPLICATION

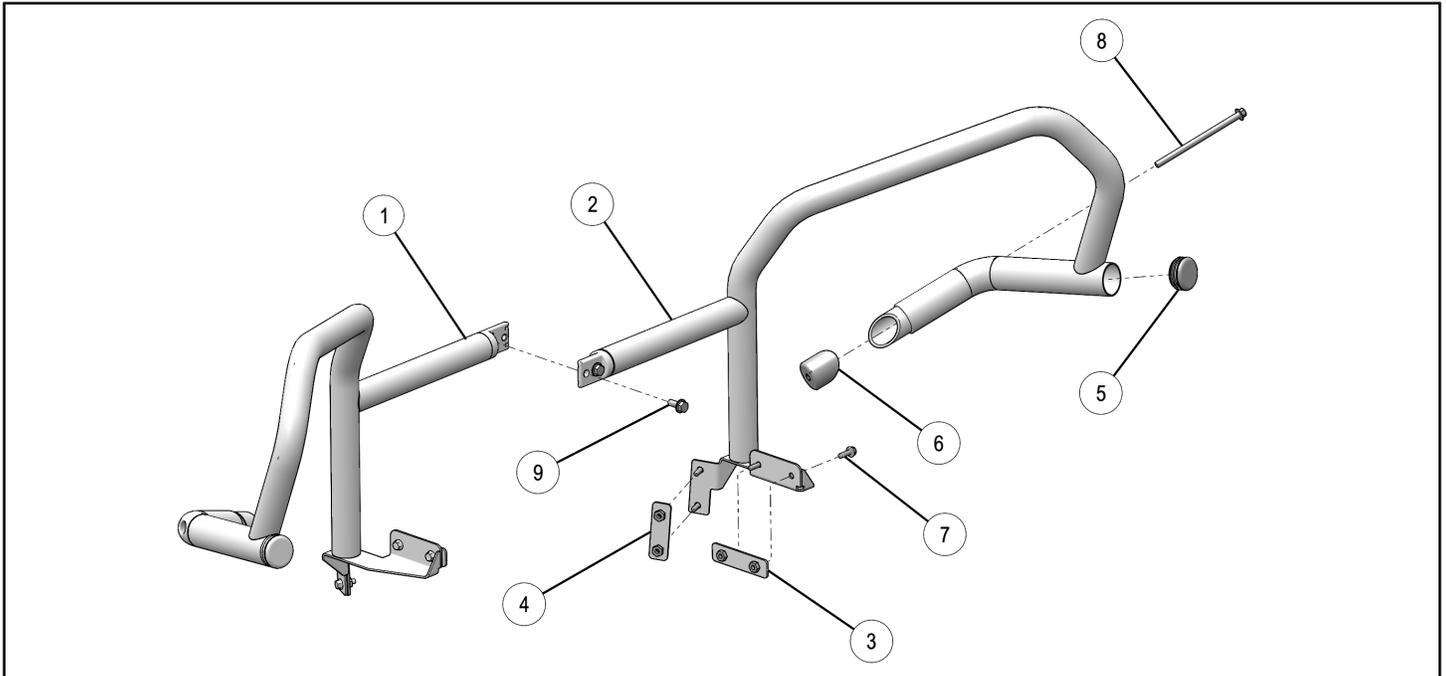
RANGER 570 Full-Size

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

KIT CONTENTS

This Kit includes:



REF	QTY	PART DESCRIPTION	PART NUMBER
1	1	Bumper, LH	1022043
2	1	Bumper, RH	1022044
3	2	Backing Plate, 60 mm	5262080
4	2	Backing Plate, 50 mm	5262081
5	2	Plug	5434191
6*	2	Mount, Threaded	5633267
7*	8	Screw, Hex Flange - M6 X 1.0 X 20	7516822
8*	2	Screw, Hex Flange - M8 X 1.25 X 135	7517719
9*	2	Screw, Hex Flange - M8 X 1.25 X 20	7518702
	1	Instructions	9926730

Items marked (*) are included in Hardware Kit PN 2206198.

TOOLS REQUIRED

- Safety Glasses

- Socket Set, Metric

IMPORTANT

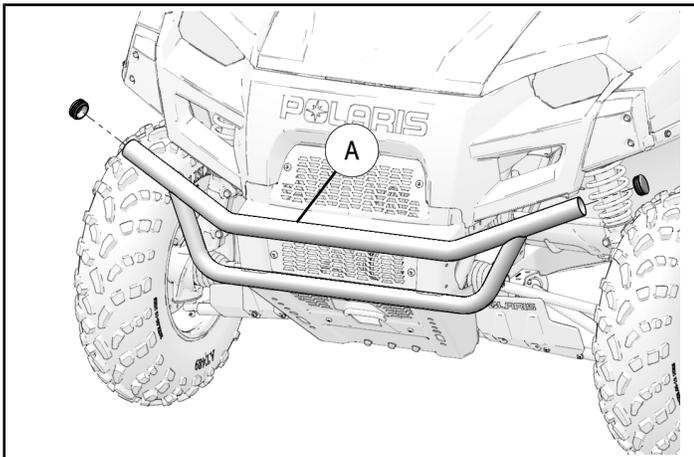
Your UPPER FRONT BUMPER KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

ASSEMBLY TIME

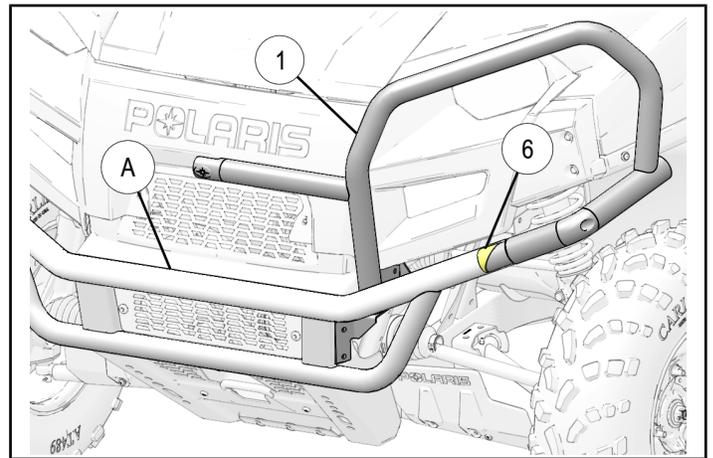
Approximately 30 minutes

INSTALLATION INSTRUCTIONS

1. Place vehicle in "PARK". Turn key to "OFF" position and remove from vehicle.
2. Remove two plugs from existing lower bumper (A) as shown. Plugs will not be reused.



4. Fully insert mount (6) and tapered end of LH bumper (1) into existing lower bumper (A) as shown.

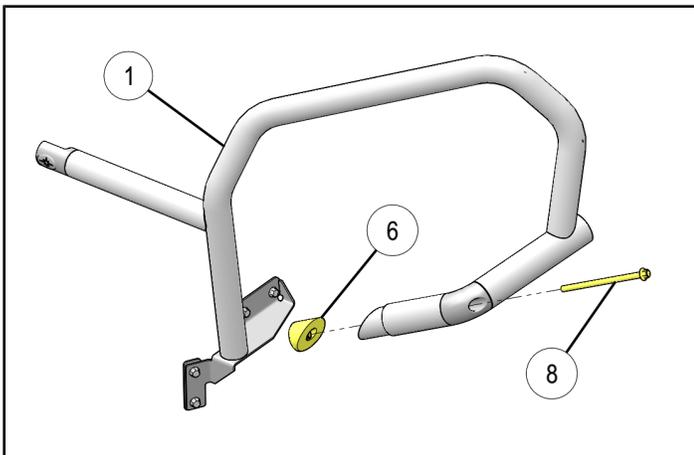
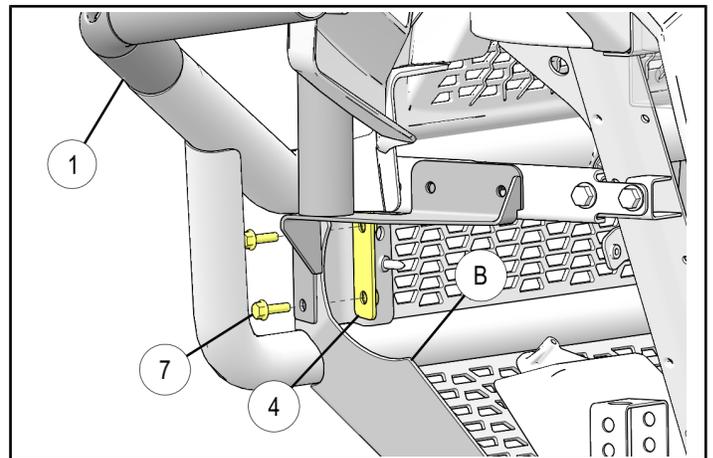


3. Loosely install threaded mount (6) to tapered end of LH bumper (1) using screw (8) as shown.

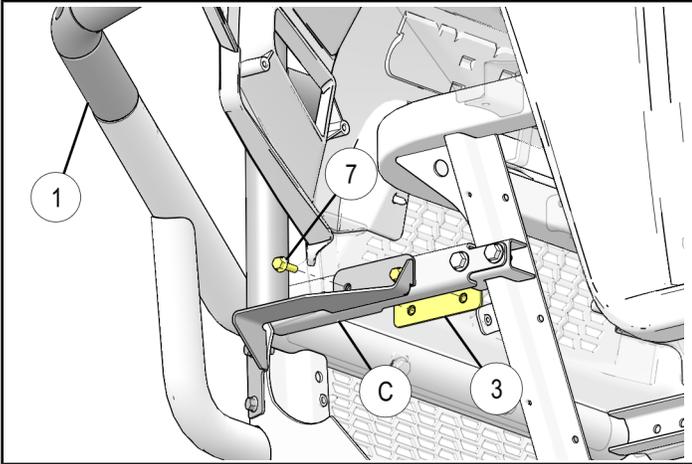
NOTE

It is necessary for screw (8) to engage only a few threads in mount (6). Over-threading will prevent mount (6) and tapered end of LH bumper (1) from entering existing lower bumper (A).

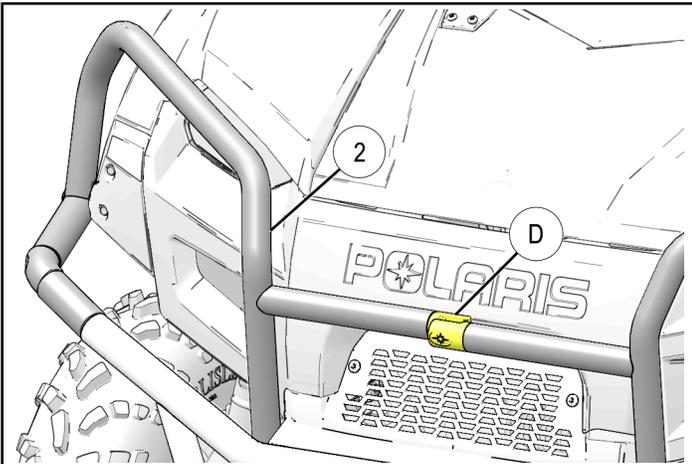
5. Loosely install LH bumper (1) to lower bumper vertical structure (B) using small backing plate (4) and two screws (7) as shown.



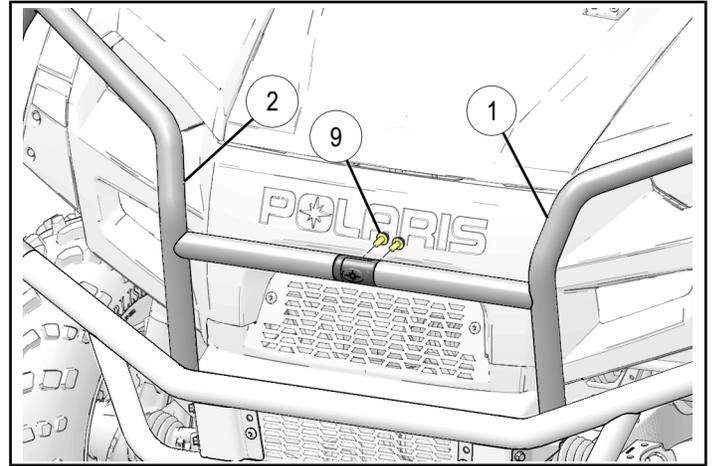
6. Loosely install LH bumper ① to lower bumper horizontal structure (C) using large backing plate ③ and two screws ⑦ as shown.



7. Repeat Steps 3-6 for RH bumper ②, ensuring bumper attach fittings (D) nest together properly at center of vehicle as shown.



8. Install LH bumper ① to RH bumper ② using two screws ⑨ as shown.



9. Torque all screws to specification.

TORQUE

M6 screws ⑦ : 6 ft. lbs. (8 Nm)
M8 screws ⑧ ⑨ : 16 ft. lbs. (22 Nm)

10. Install plugs ⑤ into open ends of bumpers ① ② as shown.

