

CAB SEALING KIT

P/N 2879385



APPLICATION

RANGER FULL SIZE MODELS

BEFORE YOU BEGIN

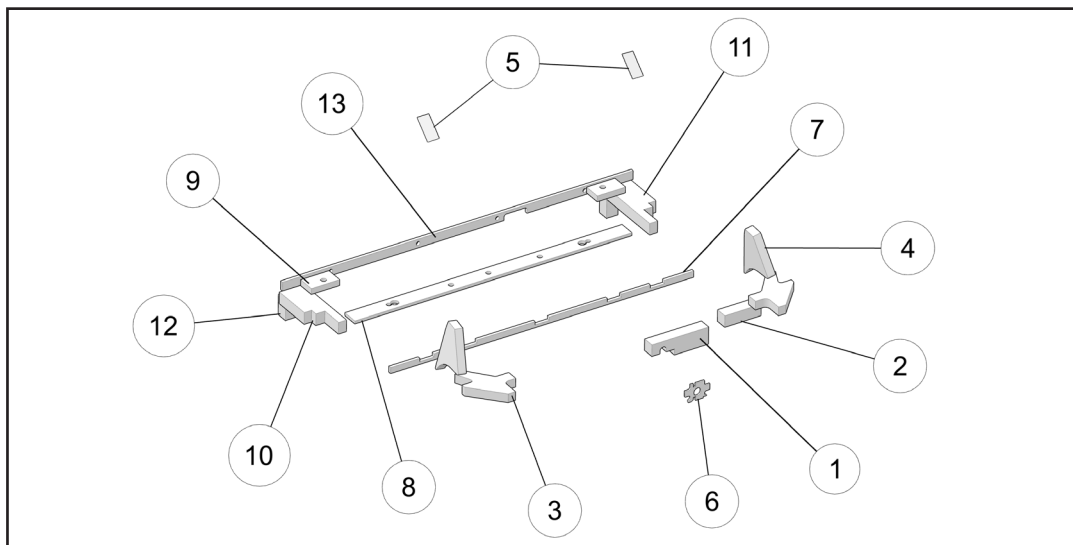
Read these instructions thoroughly and make sure all parts are accounted for. Please retain these instructions for future reference and parts ordering information.

NOTE: The Seal kit will help control water,dust and interior cab noise when properly installed.

NOTE: Installation of this seal kit is made easy when done along with door installation.
Follow door installation instructions and apply seal kit accordingly.

NOTE: On crew models this kit is installed in the same manner with the exception of the seals being placed in the rear seats. Seal kit (PN 2879657) will be placed in the front seats on the Crew model.

KIT CONTENTS



Ref	Qty	Part Description	Part Number
1	1	Front Floor Wire Harness Seal	5813988
2	1	Front Floor Steering Shaft Seal	5813987
3	2	Upper Floor Seal, LH and RH	5814046
4	2	A Pillar Seal, Seam, LH and RH	5813936
5	2	Windshield Mount Plate Seal, LH and RH	5814233
6	1	Master Cylinder Seal	5813937
7	1	Seat Base Seal	5813916
8	1	Lower Close Off Panel Seal	5813922
9	2	Rear cab Support Inner Seal, LH and RH	5813921
10	1	Rear Cab Support Seal, RH	5813918
11	1	Rear Cab Support Seal, LH	5813917
12	2	Rear Cab Support Outer Seal, LH and RH	5813915
13	1	Rear Close Off Panel Seal	5813919
	1	Instructions	9924238

TOOLS NEEDED

Torx 40 (T40) Pliers

APPROXIMATE ASSEMBLY TIME

90 mins

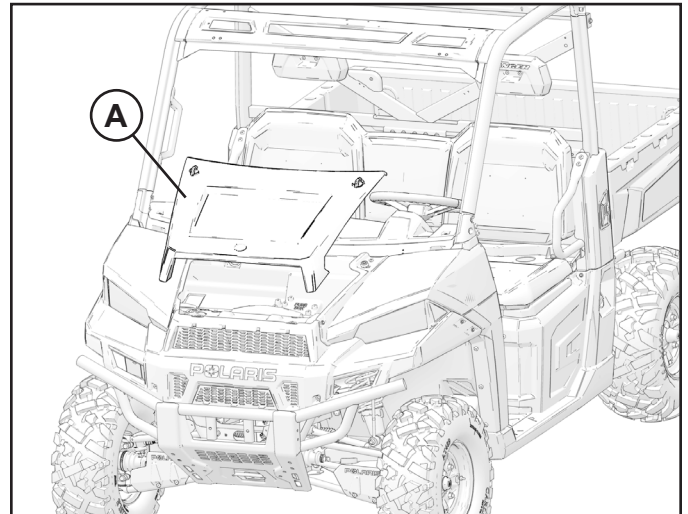
IMPORTANT

This CAB SEALING KIT has been designed specifically for your vehicle. For best results make sure your vehicle is clean, dry and in a warm environment for the best possible adhesion of your seal kit. Please take the time to read through these instructions before you start.

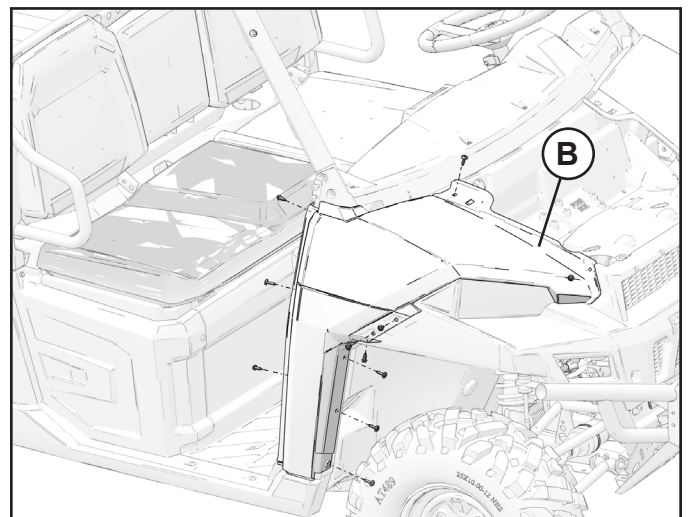
NOTE: Make sure all surfaces are clean and dry. Clean the area thoroughly with rubbing alcohol or soap and water. Do not use Windex or similar products because it will leave a residue behind that will prevent the seal from adhering. It is recommended you test fit all seals to ensure proper fit before you remove adhesive backing.

INSTALLATION INSTRUCTIONS

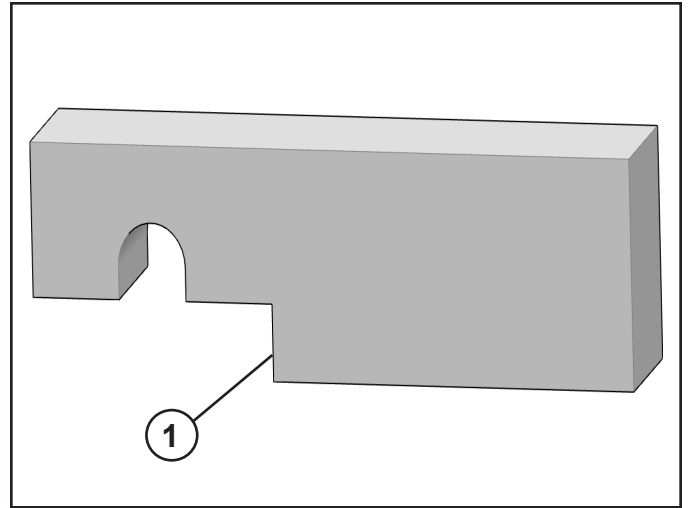
1. Place the vehicle transmission in park and remove key from ignition.
2. Remove center access panel (A) by rotating the two $\frac{1}{4}$ turn latches. See Figure.



3. Remove six tuflok rivets and five M6 screws using T40 Torx and Pliers to remove the RH front fender (B). See Figure.
Repeat the same for LH side.

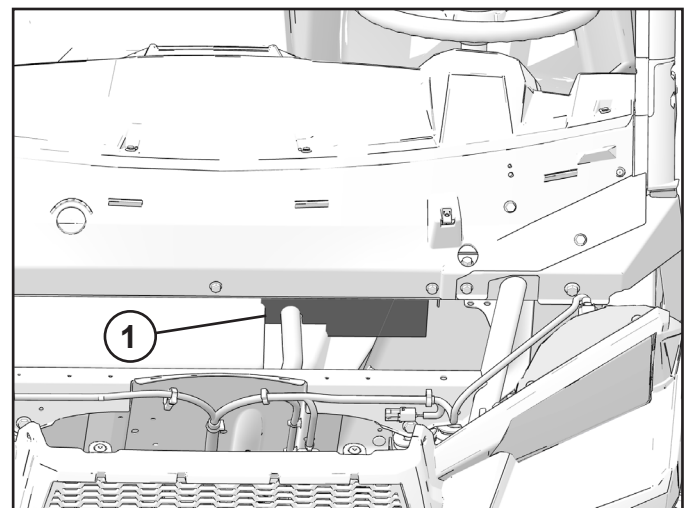
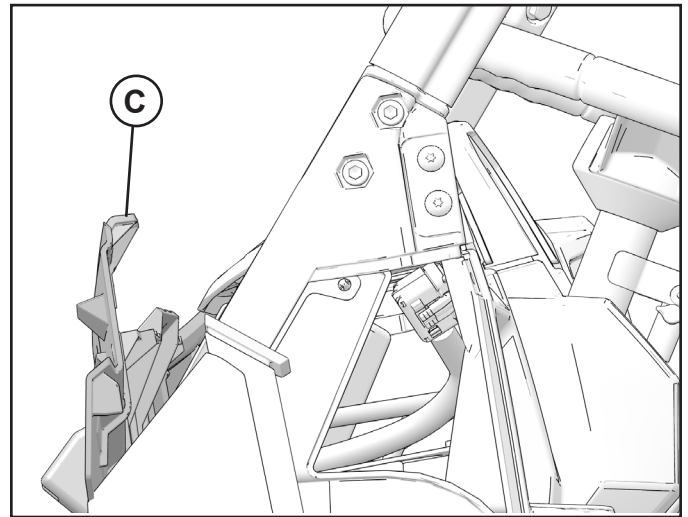


4. Using template provided in back of instructions (refer page 9), trim the front floor wire harness seal (1) to match. See Figure.

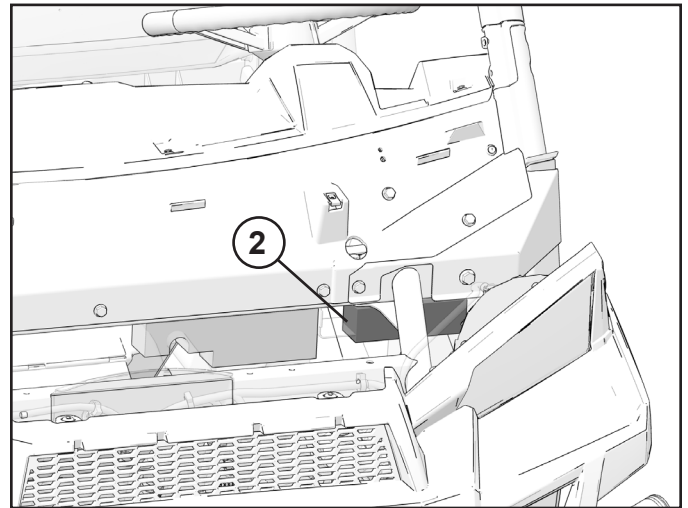


5. Gently pull back top of hood liner (C) to install front floor wire harness seal (1). Remove adhesive backing and insert the seal. See Figures.

NOTE: Hood liner is held in place by fender bolts. It is not necessary to remove any hardware from hood liner.

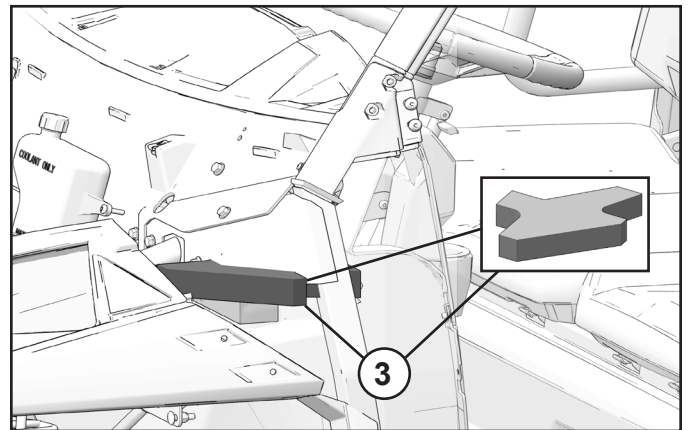


6. Remove adhesive backing and install front steering shaft seal (2) as shown in figure.

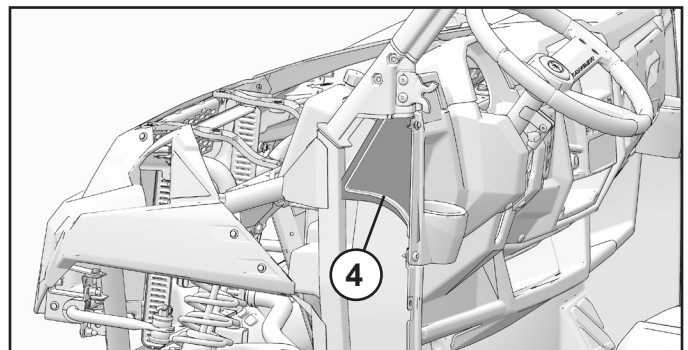


7. Leaving adhesive liner in place, insert square end of the upper floor seal (3) into chassis tube. Now, remove adhesive backing and push seal up into the floor support. See Figure. Make sure to do both right and left sides.

NOTE: Foam is larger than opening, to maintain a tight fit you will need to force it into place to make it fit.

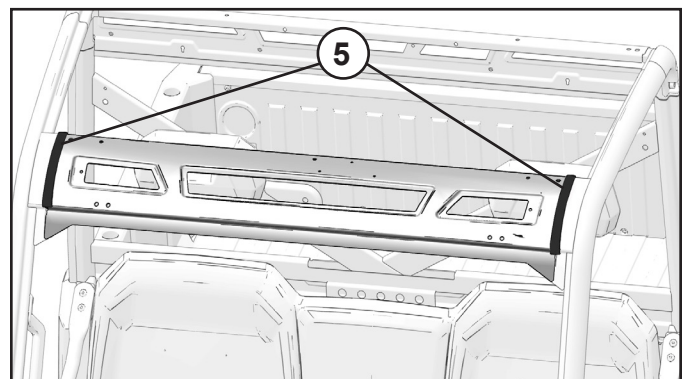


8. Remove adhesive backing and insert upper floor support seal (4). Make sure to do both right and left sides. See Figure.
9. Reinstall front fenders and center access panel at this time.

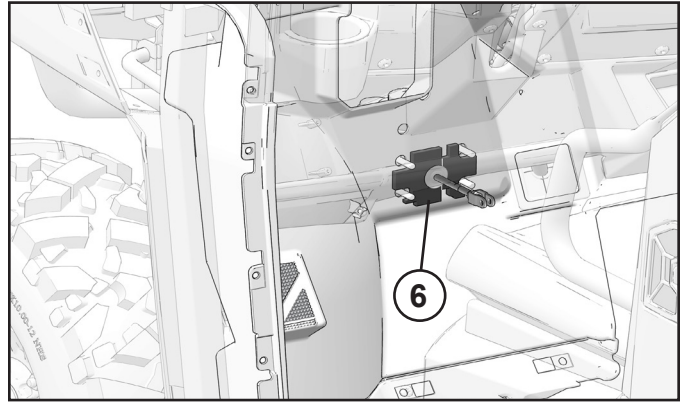


10. Remove adhesive backing and attach windshield mount plate seal (5).

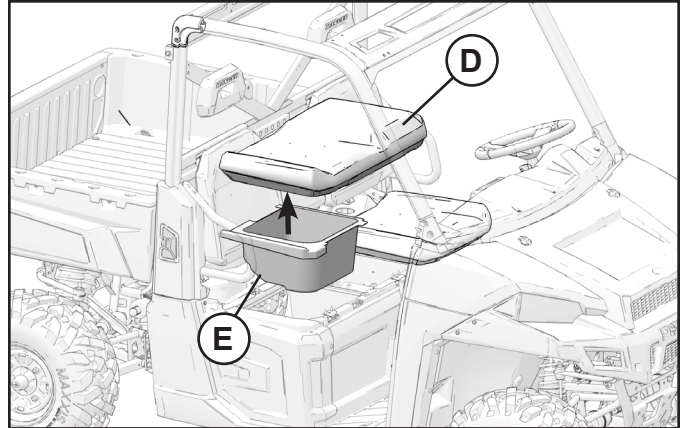
NOTE: Place seal high enough so that it doesn't interfere with the windshield sealing surface.



11. Cut the master cylinder seal (6) into two halves and install. See Figure.



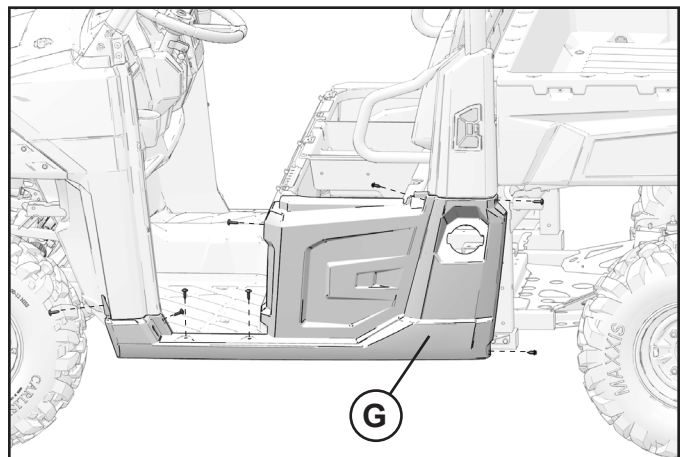
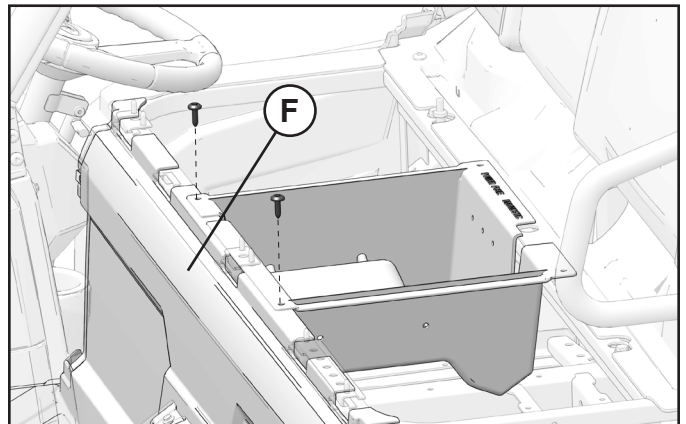
12. Remove the seat bottom (D) and both storage boxes (E) at this time. See Figure.



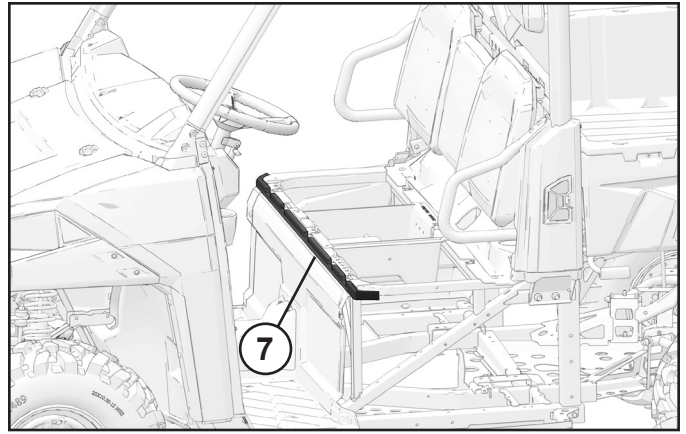
13. Remove two M6 screws from the front floor (F) and six M6 screws and two tuflok rivets from rear fender /rocker panel (G) to allow access to the seat base seal and rear cab support seals. See Figures.

NOTE: It is necessary to loosen fuel fill hose clamp for removal of the LH rear fender.

CAUTION: Cover fuel fill hose while fender is removed.

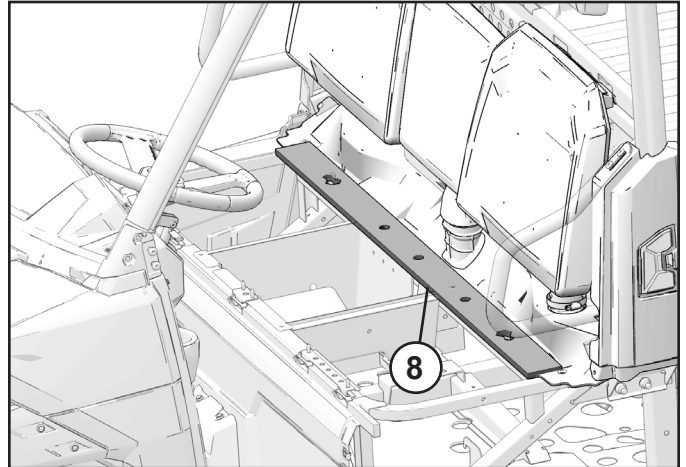


14. Gently pull back the floor and install seat base seal (7) along the hinge and seat support. See Figure.



15. Install the lower close off panel seal (8) along rear of panel. See Figure.

NOTE: Test fit part before removing adhesive backing.

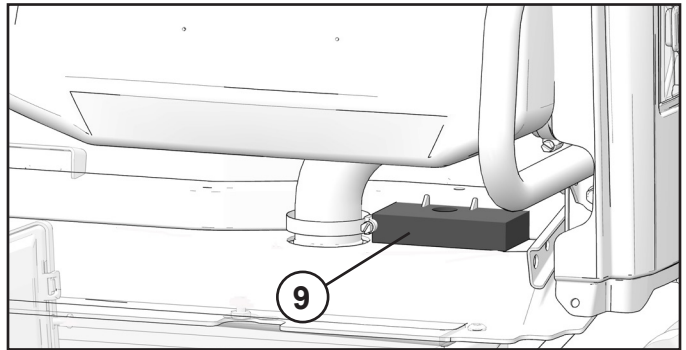


16. Install the rear cab support inner seal (9). See Figure.

Note: Be sure to do right and left side press seal in place to ensure proper adhesion.

17. Reinstall the front floor Torx bolts, bins, seat bottoms and rear fender/rocker panels (LH and RH).

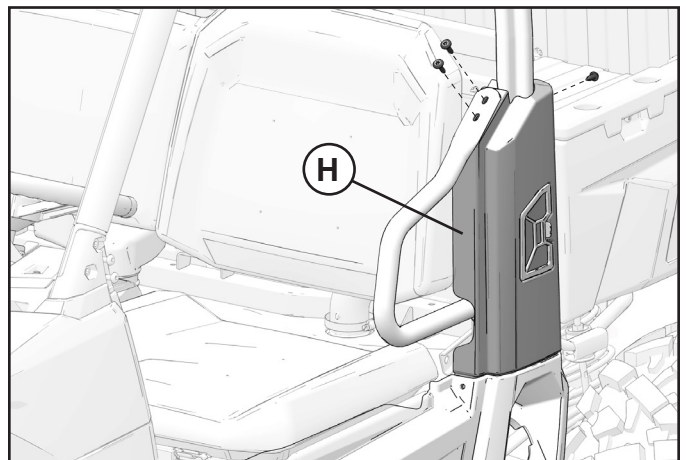
NOTE: Tighten the fuel filler hose clamp.



18. Using a T40 torx and pliers remove two Torx bolts and a tuflock and take out the LH rear upper fender (H). See Figure.

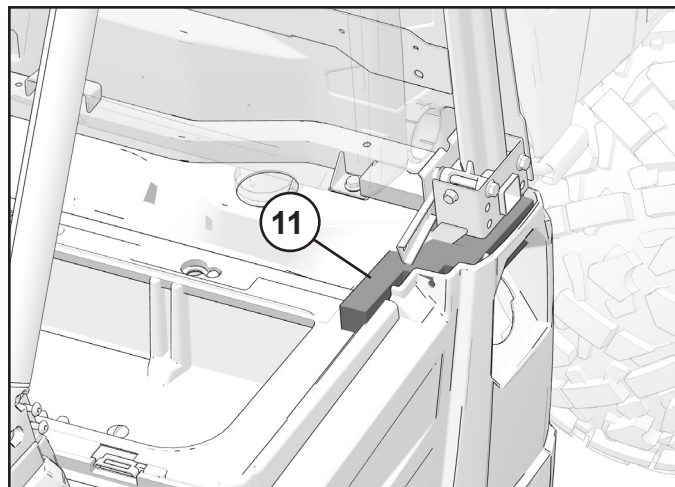
Repeat these step on the RH side.

NOTE: LH side you will need to loosen clamp for intake system upon removal.



19. Install rear cab support seals (LH and RH) as shown in figure.

NOTE: Verify LH and RH seals before installation.

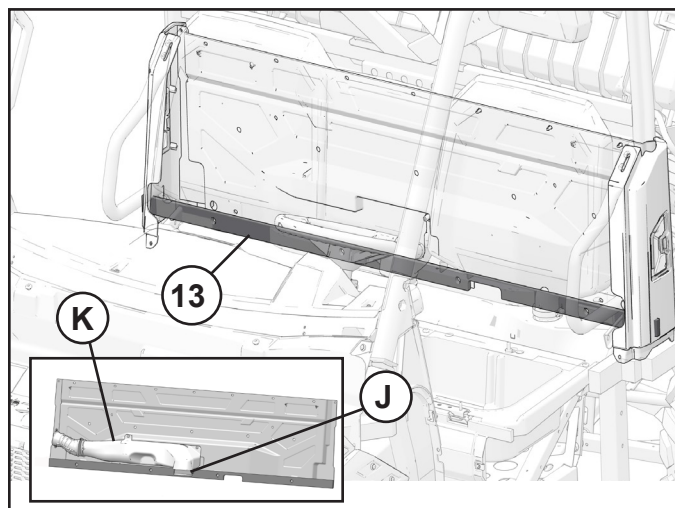


20. Using one of the two handles on the box tilt the bed up and out of the way.

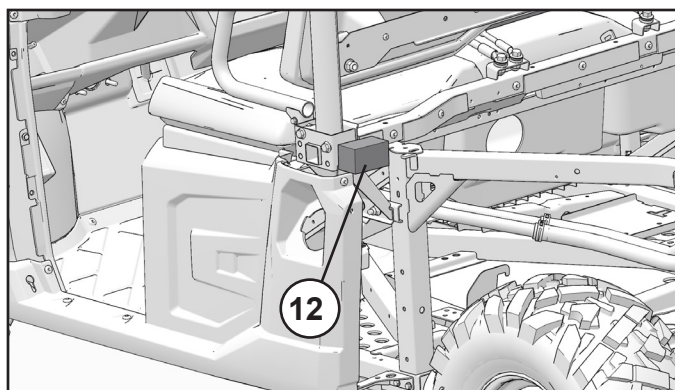
21. Now use the T40 torx and pliers to remove the four bolts and seven tuff locks that hold the lower closeoff panel in place.

NOTE: Before removal of rear closeoff panel you will need to loosen clamp (J) for clutch intake duct (K).

22. Install the seal (13) on the rear close off panel. Put the seal in place before removing the adhesive backer to ensure proper installation. When ready to install peel the backer off the seal and press into place making sure all holes in the seal line up accordingly. See Figure.



23. Install rear RH cab support outer seal (12) right and left side. See Figure.



24. Reinstall rear closeoff panel and upper fenders (LH and RH).

NOTE: Make sure to secure clamps of engine air intake duct and fuel fill hose.

NOTE: Make sure clutch air duct is reinstalled and clamp is secure.

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