

# REAR BUMPER KIT



**P/N 2882529**

## APPLICATION

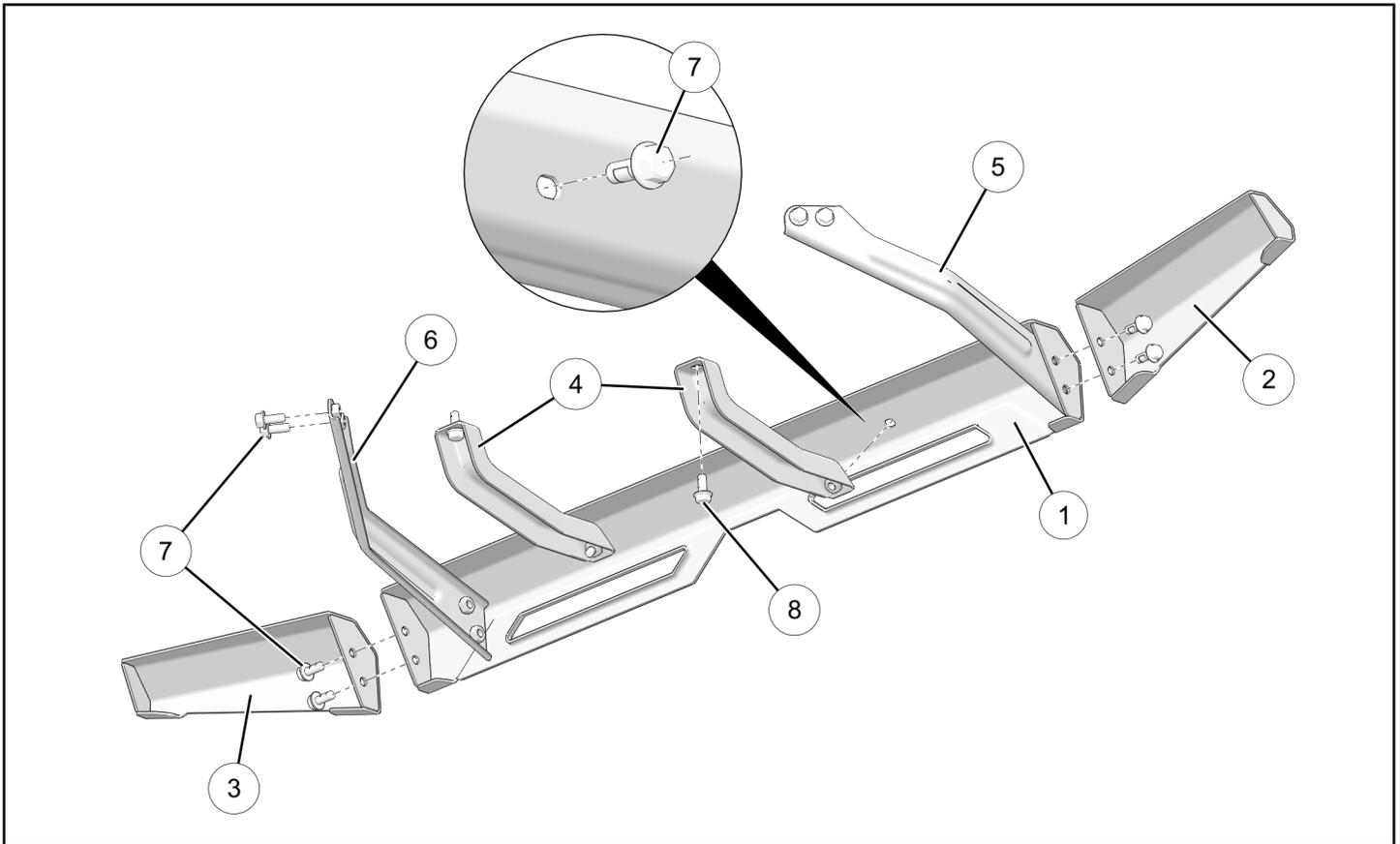
Verify accessory fitment at [Polaris.com](http://Polaris.com).

## BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

## KIT CONTENTS

This Kit includes:



REF	QTY	PART DESCRIPTION	PART NUMBER
1	1	Bumper, Center	-
2	1	Bumper, Outboard, LH	-
3	1	Bumper, Outboard, RH	-
4	2	Support, Center	-
5	1	Support, Outboard, LH	-
6	1	Support, Outboard, RH	-
7	10	Screw, Hex Flange - M8 X 1.25 X 20	7518450

REF	QTY	PART DESCRIPTION	PART NUMBER
8	2	Screw, Hex Flange, Self-Tapping - M8 X 1.25 X 20	7518555
	1	Instructions	9927797

## TOOLS REQUIRED

- Safety Glasses
- Socket Set, Metric
- Torque Wrench

## IMPORTANT

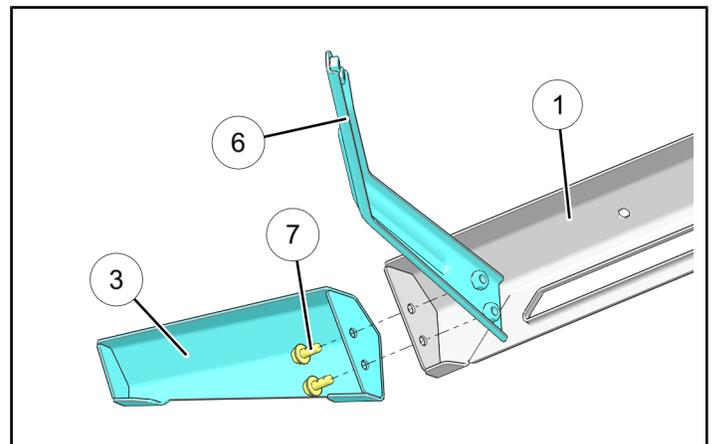
Your Rear Bumper Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

## ASSEMBLY TIME

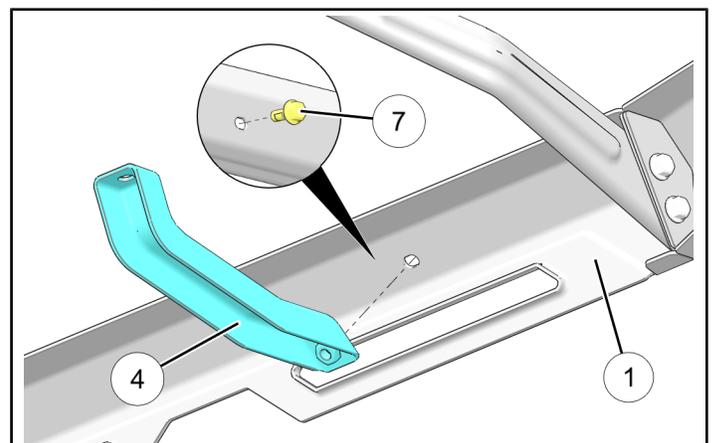
Approximately 15 minutes

## INSTALLATION INSTRUCTIONS

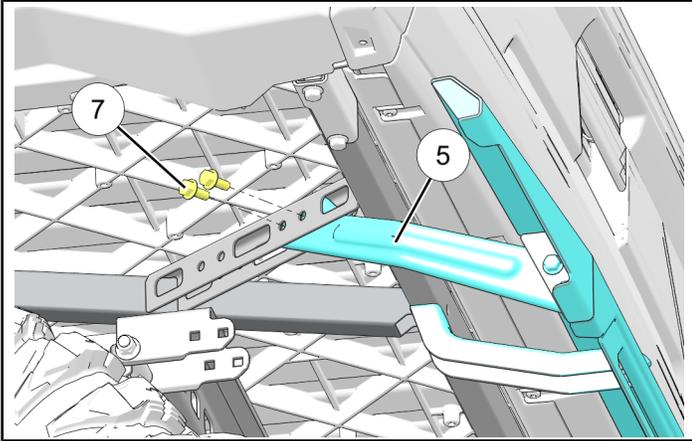
1. Shift vehicle transmission into "PARK". Turn key to "OFF" position and remove from vehicle.
2. Screws ⑦ and ⑧ have the same dimensions. Differentiate them as follows:
  - Screw ⑦ has a blunt tip
  - Self-tapping screw ⑧ has a tapered and notched tip
3. Loosely install RH outboard bumper ③ and center bumper ① to RH outboard support ⑥ using two screws ⑦. Repeat for LH side using LH outboard bumper ② and LH outboard support ⑤.



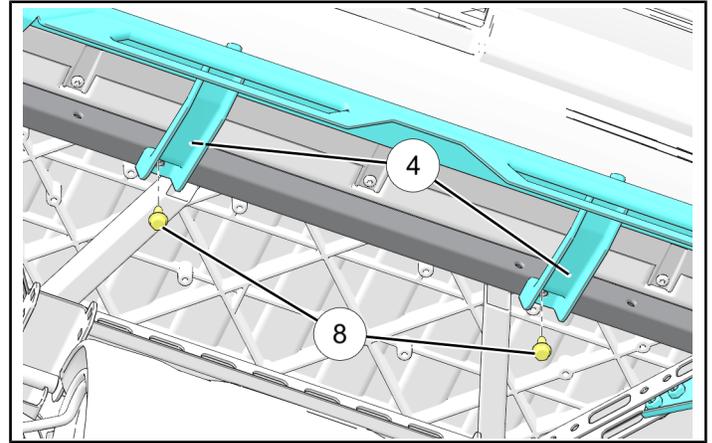
4. Loosely install center support ④ to center bumper ① using screw ⑦. Repeat for opposite side.



5. Loosely install LH outboard support ⑤ to gusset using two screws ⑦. Repeat for RH outboard support ⑥.



6. Loosely install two center supports ④ to cross-member using two screws ⑧.



7. Torque all screws ⑦ and ⑧ to specification.

### TORQUE

16 ft. lbs. (22 Nm)

## FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.

### FEEDBACK FORM

