

FRONT BUMPER KIT



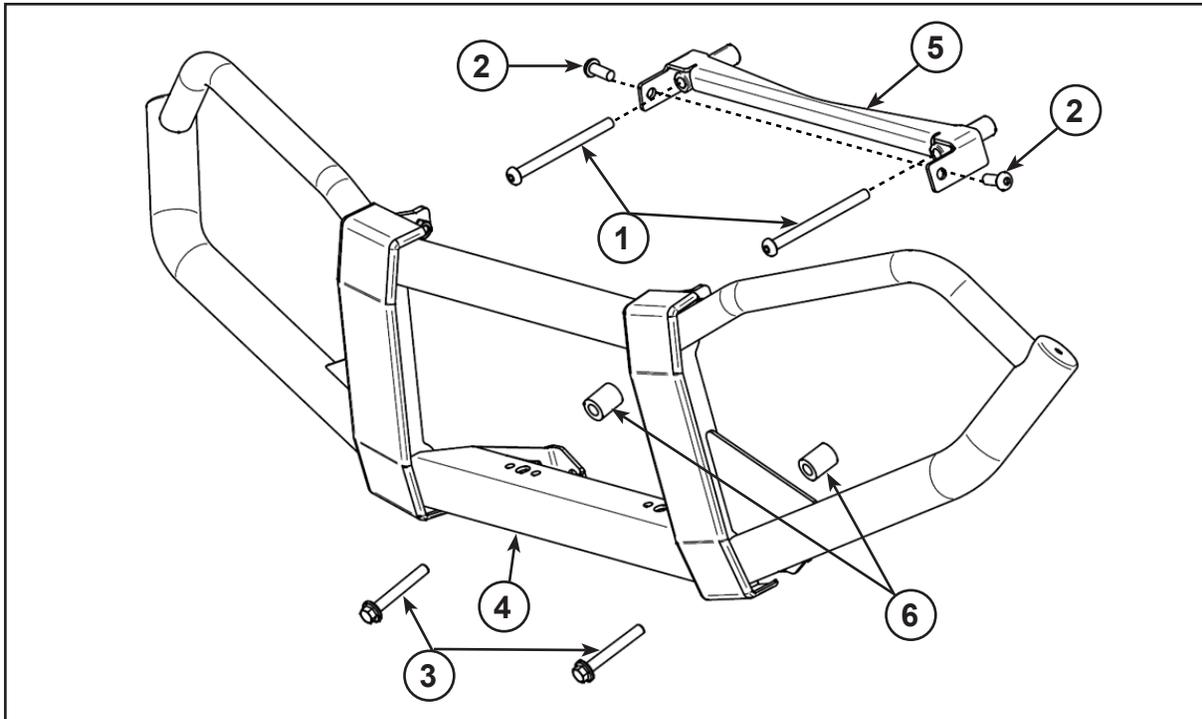
P/N 2878709

APPLICATION

ALL SPORTSMAN XP 2008 AND MORE RECENT MODELS

BEFORE YOU BEGIN

Read these instructions thoroughly and make sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.



KIT CONTENTS

Ref	Qty	Part Description	Part Number
1*	2	M8 x 100 mm Button Head Hex. Socket Cap Screw	-
2*	2	M8 x 20 mm Button Head Hex. Socket Cap Screw	-
3**	2	M8 x 80 mm Hex. Flanged Bolt	-
4	1	Front Bumper	-
5	1	Front Bumper Bracket	-
6**	2	Spacer	-
	1	Instructions	9925009

ITEMS MARKED (*) ARE INCLUDED IN HARDWARE KIT PN 2205230.

ITEMS MARKED (**) ARE INCLUDED IN HARDWARE KIT PN 2205483.

TOOLS NEEDED

13 mm Standard Wrench or Socket

5 mm Hexagonal Wrench or Socket

APPROXIMATE ASSEMBLY TIME

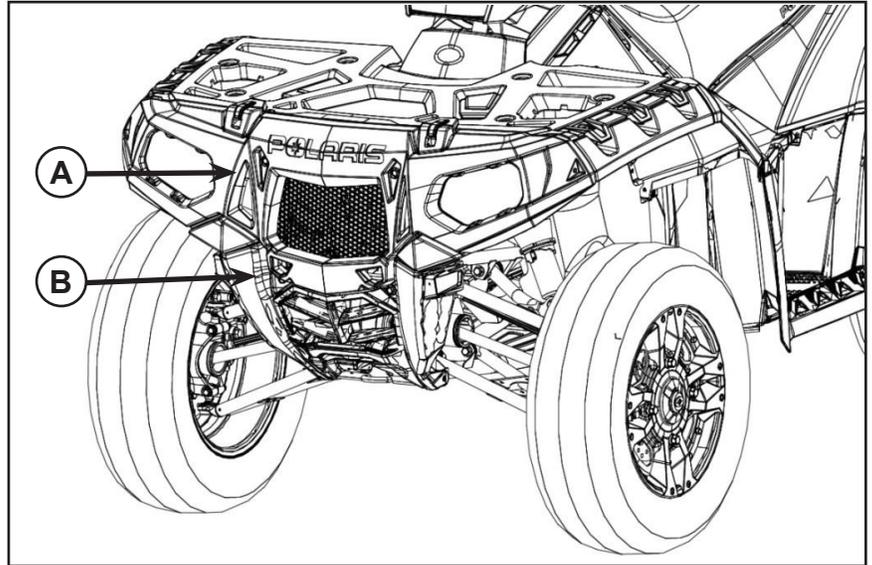
15 min

IMPORTANT

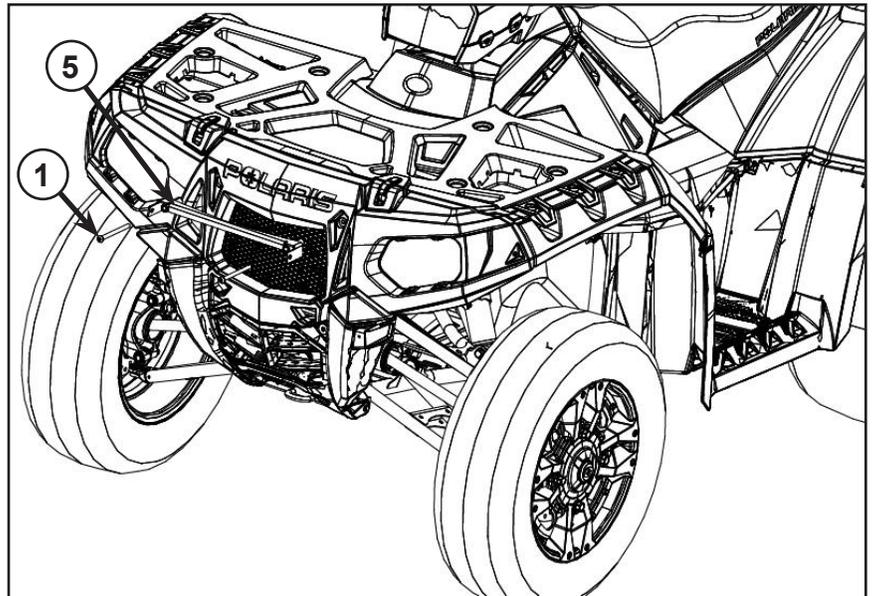
Your Polaris FRONT BUMPER KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

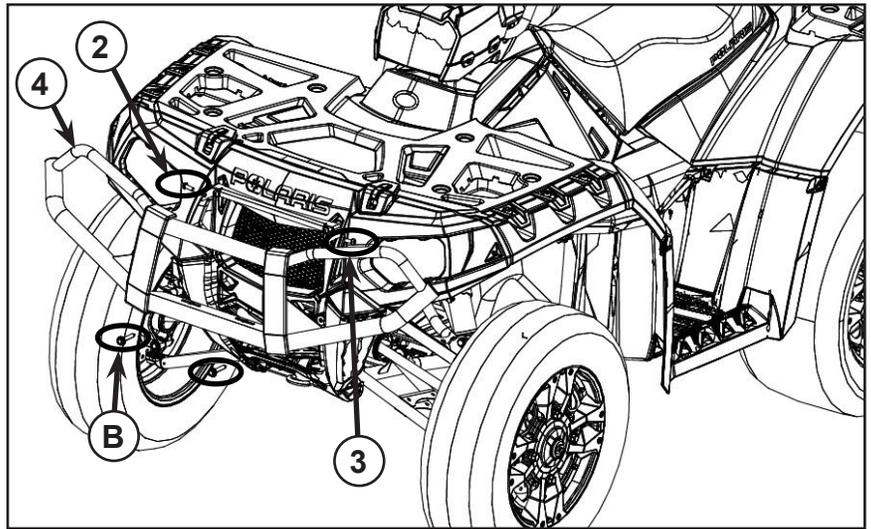
1. Remove and discard the two original machine screws (A) retaining the upper plastic piece.
2. Remove and keep the two original machine screws (B) retaining the bottom plastic piece.
 - a. If a winch is installed: those screws will be used at Step 4.
 - b. If no winch is installed: those screws will not be used for this bumper's installation but have to be kept if a winch is installed in the future.



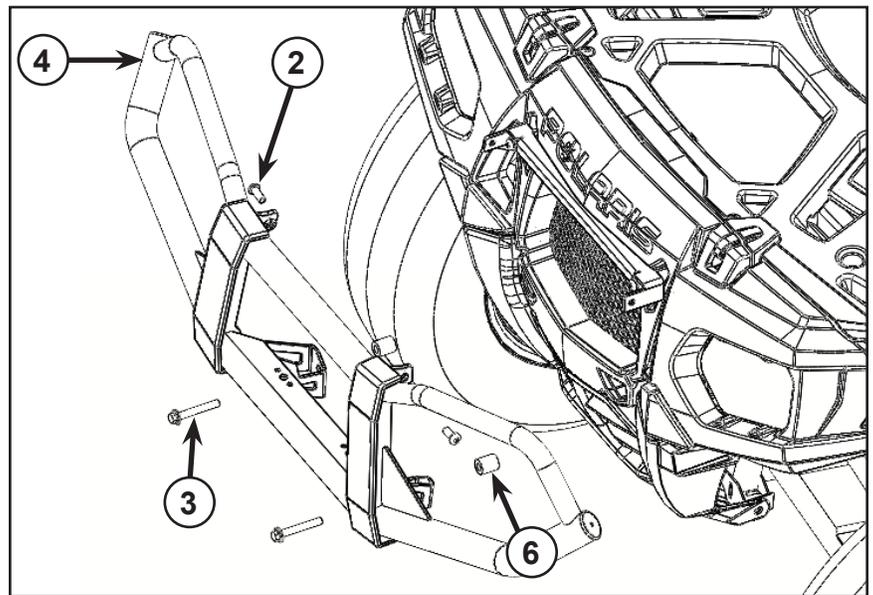
3. Place and fix the front bumper bracket (5) to the vehicle using two M8 x 100 mm screws (1). Tighten the bolts.



4. If your Sportman XP have a front integrated winch, place the bumper (4) using two M8 x 20 mm screws (2) supplied with the kit and the screws kept in Step 2 (B) (screw the first threads only). Don't use the two M8 x 80 mm (3) provided with the kit.



- If your Sportman XP doesn't have a front integrated winch** place the bumper (4) using two M8 x 20 mm screws (2) and the spacers (6) with the two M8 x 80 mm bolts (3) to attach the lower bracket of the bumper to the vehicle (screw the first threads only).



5. Tighten all bolts and nuts from the top of the bumper to the bottom.

